

Brno's review of practices: Smart waste management

An introductory review of SMART measures and best practices in waste collection and utilization of municipal solid waste

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Abbreviations

BUT	Brno University of Technology
CEP	Circular Economy Package
CSO	Czech Statistical Office
EIA	Environmental Impact Assessment
ICT	Information and Communication Technologies
ISOH	Waste Management Information System of the Czech Republic
MBT	Mechanical Biological Treatment (plant)
MW	Municipal Waste
MMW	Mixed Municipal Waste
PAYT	Pay As You Throw (waste collection system)
SL	Sorting line
UPI	Institute of Process Engineering (<u>www.upi.fme.vutbr.cz</u>)
WM	Waste Management
WMP	Waste Management Plan
WtE	Waste-to-Energy (plant)

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1 Executive summary

The main aim of the study is to find and describe the best SMART technologies for the city of Brno, with a focus on the Spitalka district.

RUGGEDISED is a smart city project funded under the European Union's Horizon 2020 research and innovation programme. It brings together three lighthouse cities: **Rotterdam**, **Glasgow** and **Umeå** and three follower cities: **Brno**, **Gdansk** and **Parma** to test, implement and accelerate the smart city model across Europe.

The research team (**BUT UPI**) has prepared an introductory review study that describes the key areas related to SMART measures and technologies in waste management. The study starts with a brief project introduction and review of legislation in the field.

Section 4 is devoted to trends in waste management in Europe. **ZERO waste concept**, **Pay-as-you-throw** (PAYT) system and SMART **waste collection** systems are highlighted.

- The main purpose of the PAYT system is to **minimize the residual mixed municipal waste** (MMW) tax for responsible residents and to **maximize the separation rate** of recyclable components from municipal waste. There are several approaches to PAYT. The PAYT system is relatively easy to install in family houses districts combined with a door-to-door collection system. The implementation of PAYT system is more challenging in dense urban areas.
- The waste collection system is anonymous (more households per container) and reusable waste separation may not be so efficient. Therefore, it is necessary to introduce advanced containers identification system to make **PAYT functional**. These containers are **monitored** during collection (**weighted and identified**) and the information is stored in a cloud storage for further processing, which is another important step.
- Design and subsequent implementation of **SMART waste collection** system represent a compromise, where three main "pillars" of sustainability should be taken into account:
 - Economical feasibility.
 - Environmental benefits represented by national legislation and EU WM goals.
 - Social regards friendly and comfortable system for the citizens.
- Several collection systems are described. It is stated that waste collection is a very expensive process, it is a key issue of the whole chain of waste management. **Dry recyclables** system was mentioned as an alternative to existing collection scheme with several fractions.
- Special attention was devoted to "SMART" waste collections technologies, which are expanding in the international market. Namely, they were:
 - **Underground clever containers**. Very interesting in section 4.4 is the **case study from the city of Stavanger**, based on the earlier cooperation of BUT with this Norwegian city.
 - Underground vacuum collection systems. This modern and sophisticated waste collection system is being implemented in newly built districts in Europe and Asia. It allows the waste to be collected less frequently, it is possible to transport fractions more efficiently when waste is compacted, there is no need to secure the appropriate routes for large garbage trucks. The



obvious disadvantage is high investment costs for the system implementation into the current districts

- Underground clever containers also open possibility for **dynamic collection** (collection on request) it is a collection of filled containers which reports a certain degree of their filling.
- Technical sorting is also proposed as an alternative to the current collection scheme. It recovers recyclables directly from residual waste. Mechanical-biological treatment plant (MBT) is necessary. The main advantage of MBT is the treatment cost. The main disadvantage is the low quality of output materials (e.g. secondary raw materials, various types of fuel or compost) which affects the market interest in these products.
- Regarding residual waste utilisation, environmental benefits (expressed by avoided CO₂ emissions) of thermal treatment of waste in incinerators are calculated for Czech energy mix. Such an analysis is especially important in the situation, where **waste-to-energy** is sometimes seen as a redundant technology in the light of the circular economy. For CZECH Conditions and current Energy mix for **heat** and **power production**, WtE plants with high heat delivery to district **heating systems** (which is a case of **SAKO Brno** WtE plant) significantly contribute to avoiding CO₂. **Waste-to-biofuel technology**, which is shortly mentioned in section 7, represents an interesting alternative producing high-value products, especially for cases, where positive effect of cogeneration in WtE cannot be utilised due to missing demand on the heat.
- Finding a compromise among economic, environmental and social criteria is a complex task. It is proposed to take advantage of sophisticated complex computational tools and evaluate thoroughly the cost-benefit analysis of conceptual changes and individual measures implementation. Examples of such tools developed at **BUT UPI** are introduced in Appendix 1 and Appendix 2.

The key section is section 5, where a **questionnaire** has been created and circulated among project partners. The questionnaire covered five areas of questions, namely:

- Basic information about **waste management** in your city (12 questions).
- Basic information about the **collection of municipal waste** in your city (9 questions).
- Basic information about facilities in your city (region) (11 questions).
- Basic information about **collection vehicles** in your city (7 questions).
- Basic information about the **collection system** and its **organization** (12 questions).

The survey was organized as a two-step procedure. In the **first round**, simple **YES/NO** questionnaire. The questionnaires have been received from cities **Gdansk**, **Glasgow**, **Parma** and **Rotterdam**. Answers are attached to this document as Appendix 3. The feedback was not received from the city of Umeå. After that, more detailed questions have been raised aiming at the interesting answer from all five parts in the second round – Appendix 4. Here cities representatives were emailed individually. The goal was to explain waste management in the city in more details. Unfortunately, feedback was only received from **Parma** but not in a complete way.

Answers were processes to get condensed information about current and planning SMART measures in the lighthouse cities.



Furthermore, the research team deals with current trends in the context of waste management in section 7. The key technologies or systems are:

- Waste-to-Biofuel.
- **Biotechnology** for converting waste oil into plastics.
- Dry recyclables.
- Collection with the **automatic side loader**.
- Industry 4.0 and SMART City concepts.

Description of best cases for the Brno city can be seen in section 8. There have been created waste production forecasts with *JUSTINE tool* for five types of waste (Mixed Municipal waste, Paper, Plastics, Glass, Biodegradable waste). With reference to section 4 selected concepts are briefly evaluated by SWOT analysis in Brno WM context.

The main **recommendation of the additional steps** can be found in section 10:

- **Specify the area of Spitalka** in terms of expected population, housing structure and overall organization of the district. This will be the result of an urban study. This step also provides better insight into the expected waste production in the district.
- Narrow the list of **solutions and technologies**, which could be applicable in the Spitalka District. Interconnection with the existing system and future spreading into other districts should be addressed).
- Take advantage of up-to-date simulation tools to evaluate the positive and negative effects of implementing of each of the concepts. Here three pillars of sustainability are highlighted: environment

 economics social acceptance. It is also mentioned that SMART concepts, which are very often appealing to stakeholders, could significantly contribute to the future cost of the service. The simulation contributes to defining a concept as a trade-off of afore-mentioned pillars.





2 Introduction

RUGGEDISED is a smart city project funded under the European Union's Horizon 2020 research and innovation programme. It brings together three **lighthouse cities**: **Rotterdam**, **Glasgow** and **Umeå** and three **follower cities**: **Brno**, **Gdansk** and **Parma** to test, implement and accelerate the smart city model across Europe.

The RUGGEDISED project is a part of the Horizon 2020 program, which was adopted by the European Union. For five years, cities Rotterdam, Glasgow, Umeå, Gdaňsk, Parma and Brno will work together and **share their experience in smart solutions implementing** in the areas of mobility, energy, Information and Communication Technologies (ICT), and social, economic and environmental issues. The goal is to improve the quality of life in a city.

Working in partnership with businesses and research centres these six cities will demonstrate how to combine **ICT**, **e-mobility** and **energy solutions** to design smart, resilient cities for all. This means improving the quality of life of citizens, reducing the environmental impact of activities and creating a stimulating environment for sustainable economic development.

This study aims at Brno city waste management. The Brno City Council has approved the selection of a part of **Teplárny Brno area** and **Spitalka area** as a site for investment plan development. In the future, there should be a modern, low-energy **district corresponding to the Smart city parameters** in the locality.

An effective and user-friendly waste management system is an integral part of the modern city district. This study presents initial analyzes, which describe the limits and possibilities of using this territory from the point of view of waste management.

The research team (**BUT UPI**) has long been engaged in solving the problems of waste management from several perspectives:

- Analysing the current state of waste management.
- Prediction of the future state of waste management.
- Case studies and Feasibility studies of waste management.
- **Design** of new technological solutions.
- Integration of new facilities into the proper functionality of the city.



3 Up-to-date state of Czech waste management and its legislation basis

The legislative framework generally describes the status of investment plans and projects within the current legislative environment. The following documents were taken into account for the study:

- Waste Management Plan (WMP) of the Czech Republic for the period 2015 to 2024.
- European Directive 2006/12/ES on Waste and Related Directive 2008/98/EC on Waste.
- Czech Law 185/2001 Coll. on Waste.
- The proposal of new Waste Law¹.
- European Directive 1999/31/ES on the Landfill of Waste.
- European Directive 2000/76/ES on the Incineration of Waste. The Directive sets out conditions to be met for waste incineration and co-incineration and also sets emission limits for waste incineration and co-incineration. Czech Directive 415/2012 implements this European Directive into the Czech legal environment.
- European Directive 2008/1/ES on Integrated Pollution Prevention and Control (IPPC).
- Czech Law 100/2001 Coll. and its novel no. 39/2015 determines among other things the intentions subject to special assessment procedures under this Act. Under this procedure, also known as EIA (Environmental Impact Assessment), a professional assessment of the effects on all of the environmental components is performed.
- "Circular Economy Package" as a part of Circular Economy Action Plan² as a part of ZERO Waste concept, see section 4.

The European Waste Framework Directive 2006/12/EC and the subsequent Directive 2008/98/EC on Waste are primary regulation acts governing the management of waste throughout the European Union. These legislative acts are reflected in the legislation of the individual EU states. In the Czech Republic a law 185/2001 Coll. on Waste is valid, however, new waste law and its implementing regulations are being prepared. The new legislation should clearly state what waste cannot be landfilled from 2024 onwards. It is awaited, **that it will not be possible to landfill MW with a calorific value of dry matter higher than 6.5 MJ/kg**, which corresponds to the valid limit due to decree 387/2016 Coll. The calorific value of incinerable residual MMW waste in the Czech Republic currently exceeds this value and is not expected to change around 2024.

Due to the expected ban on landfilling of unusable waste in 2024, the focus is mainly on the reduction of landfilling of biodegradable waste, which is based on the Czech Republic's WM commitments as defined by Directive 1999/31/EC on Landfill of Waste. As the most important landfilled material flow has been identified as residual mixed municipal waste (MMW). It may consist of up to **about 50% of biodegradable materials**, the rate depends on a specific location (e.g. local building types, socio-economic factors or WM infrastructure). Despite the efforts of the biodegradables separation directly from its producers (inhabitants), the problem of biological MW landfilling is still relevant, because this separation has its limits.

¹ The proposal of new Waste Law. Available online: <u>www.caoh.cz/odborne-clanky-a-aktuality/navrhy-obou-novych-odpadovych-zakonu-k-pripominkam.html</u>

² Circular economy strategy – Environment – European Commission. Available online: <u>http://ec.europa.eu/environment/circular-economy/index_en.htm</u>



The obligation to avoid the landfilling of biodegradables to 35% compared to the 1995 landfilled amount is stated for Czech WM according to Directive 1999/31/EC on Landfill of Waste. The Czech WMP sets an even stricter target, namely a drop to only 24% of the weight of the landfilled biodegradables in 1995 by 2020. In 1995, 1,530 kt/a was deposited in the Czech landfills according to the Czech Ministry of Environment, that means a maximum of 360 kt/a landfilled biodegradables in 2020 according to the current WMP. It is expected that in the processing capacity of Czech waste-to-energy plants would be at most 1,100 kt/a.

According to analyzes and predictions of the biodegradable content of Czech residual MMW, it becomes obvious that waste-to-energy plants would be insufficient to reach the required level of biodegradables recovery in 2020. Biodegradables production reducing, enhanced infrastructure implementing, and other solutions are expected in this context. In the case of non-compliance with the objectives of the EU Directive, a penalty of \in 1,750,000 + \in 10,000 per day is a threat, which can be cascaded to the municipalities and their budgets. According to WMP of the Czech Republic, the objective for residual MMW treatment is: **"Mixed communal waste (after separation of material recoverable fractions, hazardous components and biodegradable municipal waste) should be mainly energy recovered in facilities designated for this purpose in accordance with valid legislation ". The proposed measures leading to this objective are, among others, the following:**

- **The fee for landfilling** of recoverable MW will be continuously modified in a way it would disadvantage the landfill of those types of waste that will be banned from 2024 onwards according to waste treatment hierarchy (see section 4.1).
- Residual MMW should be classified as a **waste group** that is expected to be banned from 2024.
- Adequate recovery of MMW in waste-to-energy plants without its pretreatment.
- The building of the **appropriate and efficient infrastructure** will be encouraged to support waste energy recovery (especially the residual MMW).





4 Trends in Europe

The incentives across Europe and European Union are related mainly on reduced waste production (ZERO waste concept, circular economy vision), sustainable waste treatment (waste treatment hierarchy) and an effective collection and production of secondary raw materials. In this context it, the following trends in WM have been selected for this report:

- ZERO Waste concept.
- SMART waste collection.
- SMART secondary materials production.
- SMART residues handling.

It is emphasised that only mature technologies and measures with high-practical impact and at least one commercial applications have been included. In other words, theoretical concepts and not-proven technologies have been excluded.

4.1 Zero waste concept

Waste industry is one of the most developed areas in the EU. Directive **2008/98/EC** defines basic procedures for waste handling known as "**Waste treatment hierarchy**". Its scheme is depicted in Figure 1. It places the waste production prevention in the first place and reuses for the same or another purpose. When this is not reachable the maximal recycling should be targeted. Consequently, energy utilization is preferred for disposal (e.g. landfilling).



Figure 1 Waste treatment hierarchy³

A more advanced approach not only to waste management is a **Circular Economy strategy**. It aims at raw material consumption minimizing through more effective waste prevention, reuse and recycling, as illustrated in Figure 2. In January 2018 the European Commission adopted a new set of measures called "**Circular Economy Package**" as a part of Circular Economy Action Plan⁴.

³ Waste Treatment hierarchy. Available online: <u>www.andrewtmarlow.wordpress.com/2012/05/15/waste-hierarchy/</u>

⁴ Circular economy strategy – Environment – European Commission. Available online: <u>http://ec.europa.eu/environment/circular-economy/index_en.htm</u>

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Figure 2 Circular economy scheme⁵

The **ZERO Waste Business Principles** and **ZERO Waste Community Principles** included the concept of ZERO Waste or Darn Close. Those principles recognized that nothing can be perfect and that a mature industrial economy could not reach literal ZERO Waste. Those principles said that businesses and communities that divert 90% of all their discarded materials from landfills, incinerators and the environment would be considered ZERO Waste businesses and communities.⁶

4.2 **PAYT**

Regarding the set WM goals for municipal waste separation, it is often necessary to motivate the population to meet these objectives. This means especially to create a **functional infrastructure** for the possibility of separate collection of paper, plastics, glass, metals and biowaste. It is appropriate to expect the design of new collection routes as well as adjusting the frequencies of a collection of different municipal waste (MW) fractions in this context. **The PAYT**⁷ **system** is very popular in the world (Germany, Denmark, Ireland, Spain and others) and it is part of motivation programs to achieve higher and better quality of MW fractions separation by producers (citizens). It is a trend that can ensure the maximization of sorted components while minimizing residual MMW production. This achieves a higher degree of compliance with the waste management hierarchy. The main purpose of the PAYT system is **to minimize the residual MMW tax** for responsible residents and **to maximize the separation rate** of recyclable components from municipal waste. PAYT is also one of the recommended measures as stated by the Roadmap for the Czech

⁵ Green growth and circular economy - Environment – European Commission. Available online: <u>http://ec.europa.eu/environment/green-growth/index_en.htm</u>

⁶ ZERO waste international alliance working towards a world without waste. Available online: <u>www.zwia.org</u>

⁷ Pay as you throw (PAYT)





Republic, a document by EC⁸.

There are several approaches to PAYT. The PAYT system is relatively easy to install in family houses districts combined with a door-to-door collection system. Here, it can be realized with a low effort by a proportional waste fee to container volume. Individual production values are tracked for each PAYT participant in the context of the cost related to container handling and further treatment. The MW production is not anonymous and there is more responsibility in waste pretreatment by its producers in this case. The implementation of PAYT system is more demanding in dense urban areas. The waste collection system is anonymous (more households per container) and reusable waste separation may not be so efficient.

PAYT systems can work efficiently even in densely populated areas, if:

- there is an effective and comfortable system of the separate collection available.
- people know a quality control system of the material exists and could lead to the identification of misuse (e.g. transparent plastic bags for kerbside collection of lightweight packaging).

Therefore, it is necessary to introduce advanced containers identification system for selected MW streams to make PAYT functional. These **containers are monitored during collection** (weighted and identified by selected parameters) and the information is stored in a cloud storage for further processing. Based on the information, overall MW productions trends are evaluated in relation to a waste container or a house number. Further, it is possible to set appropriate WM costs and taxes for MW producers.

It is obvious from the already operating systems that when the PAYT system is introduced, there is an **increase in the overall cost of waste collection**. However, the production of **residual MMW per inhabitant is lower** and there is a **significant increase in sorted MW production**. An inappropriate operation of PAYT system may support a creation of illegal black dumps. The performance of PAYT systems could be "high tech" by weighing each container (bag) when collecting the waste. The amounts of the material collected might be augmented considerably if offering more service to the citizens, i.e. option of switching to kerbside collection for paper and (lightweight) packaging materials

4.3 Smart waste collection

Separate collection schemes in the capital cities of the EU-28 states were assessed in a **report** for the European Commission⁹. The assessment focuses on the priority waste streams: metal, plastic, glass, paper and biowaste. It includes an assessment of the legal framework and the practical implementation of separate collection systems in **28 European countries**, together with an in depth-analysis of systems applied in European capital cities.

⁸ Roadmap for Czech Republic, Extend and enforce PAYT scheme. Available online: <u>http://ec.europa.eu/environment/waste/framework/pdf/CZ_Roadmap_FINAL.pdf</u>

⁹ Directorate-General for Environment (European Commission): Assessment of separate collection schemes in the 28 capitals of the EU. Final report – Study. Published: 2015-12-10. Available online: <u>https://publications.europa.eu/en/publication-detail/-/publication/2c93de42-a2fa-11e5-b528-01aa75ed71a1/language-en</u>



Design and subsequent implementation of smart waste collection system is a **challenging task**. The goal of the SMART solution design is to find a balanced system that will have to be a compromise. Three main "pillars" should be taken into account:

- Economical feasibility.
- Environmental benefits represented by national legislation and EU WM goals.
- Social regards friendly and comfortable system for the citizens.

Finding a compromise among economic, environmental and social criteria is a complex task. Due to the technological development and modern computational possibilities, a use of sophisticated tools is appropriate for complex tasks evaluation. **Sophisticated complex computational tools** are especially suitable for:

- Conceptual changes planning and for system preparation or adjustment:
 - Comprehensive evaluation of **future cost**.
 - **Scenarios** and **simulations modelling** (more solutions are to be simulated and an optimal system is selected).
- Operational optimization:
 - A proper organization of services in cities.
 - In the WM context, this is a requirement for a comprehensive tool that can analyze the waste collection system (from the point of view of selected criteria) and propose economically or environmentally optimal solution for a city or region. Czech company which is interested in the collection system is a **RAItra** with a sophisticated monitoring online system **Protank Dynamics**.

From the **research point of view**, the smart waste collection represents vehicle fleet and collection routes proposal to ensure optimized waste collection in the selected city or selected area. The main objective is to **optimize**, **i.e. minimize the selected parameter**, which can be e.g. **economy** (collection price), **environmental impact**, **collection mileage** or **time**. At the same time, it is assumed that the objectives set in the WM will be attained, above all the higher degree of separation of usable components of MW is assumed.

4.3.1 Typical MW collection systems

Typical waste collection systems are very similar both in Europe and in the world. From the collection company's point of view, the collection systems can be divided into three categories:

- Container collection.
- Collection centres.
- Modern "SMART" solution collection system.

New trends in MW collection are very rare and are more about continuous enhancing of existing systems, e.g. modernization of collection systems to **minimize operating time** and **cost**. Environmental impact, i.e. reduction of pollutants released during the collection becomes also important. This can be achieved through the use of alternative fuels such as LPG, CNG, hybrid or pure electric-driven vehicles. It can be stated that **waste collection is a very expensive process**, it is a key issue of the whole chain of waste management.



Container collection (detail description of bins and containers see in section 6) is realised by garbage trucks with the various compacting cylinder. Above all, it is a vehicle with a linear or rotary press system. In terms of greater usability of vehicles, it is desirable that the vehicle also has the possibility of a hydraulic arm movable in all directions for the handling of separation container or underground containers.

Collection centres (Collection yards) are designed for the district waste production. This solution is used especially for bulky waste, and almost any MW can be collected.

The solutions to **"SMART" waste collection** are expanding. These are mainly sophisticated and modern **vacuum piping systems** that centralize waste from the selected collection points into large-volume and/or pressing containers. Realization of such a project is **very capital cost demanding when implemented** in existing infrastructure (engineering networks transferring, etc.). On the basis of the Helsinki case study¹⁰, the costs related to the collection of 1 t of waste is estimated at EUR 350. The standard door-to-door collection system is estimated at around 40 EUR/t.

However, this modern system can be incorporated into the construction plans of **new city districts with higher population density or modern SMART city projects**. More information is provided in section 2.3.4.

The possibilities for collecting individual MW commodities (e.g. **paper, plastics, glass** or **residual waste**) must take into account if PAYT system, returnable packaging system or appropriate infrastructure is available in the region. The option of the separate waste collection also influencing the production and parameters of residual MMW. In general, the adjustment of collection systems can be divided into the following two groups:

- Individual collection of selected MW groups, separate container for each commodity.
- Dry recyclables collection together in one container.

Recyclable outputs of both alternatives are necessary to be processed on the sorting lines and consequently transmit as a secondary raw material to the recycling facilities or sell to the world market. Previously the majority of plastics were sold to China. Due to **considerable import restrictions on China's market** (2018), a European plastic secondary raw markets have some difficulties. Only very pure high-quality secondary raw material without further additives can be sold to China. A market interest is still about the transparent PET.

The **standard separate collection scheme** consists in the separation of the following commodities from MW:

- Plastics
- Paper

¹⁰ Pneumatic vs. door-to-door waste collection systems in existing urban areas: a comparison of economic performance. Available online: <u>www.sciencedirect.com/science/article/pii/S0956053X1200236X</u>





- Glass (colour, white)
- Metal
- Organic (biowaste)
- •

One can also see the following options:

- E-waste
- Bulbs
- Batteries

In the case of **Dry recyclables system**, the situation may be affected by the potential returnable packaging system in the region. Backed packages are a positive motivation for consumers (MW producers respectively) for MW separation increasing, especially **beverage packages waste production may be minimized**. Dry recyclables system may be also gainfully for distributors and dealers (supermarkets) when a part of backed packages is produced (the deposit is paid) but the packaging material is not returned into the system. Dry recyclables are an exciting solution for many European cities and it can save on the cost of the collection task. In the case of Dry recyclables, municipalities provide the collection of:

- Residual waste.
- Organic waste.
- DRY recyclables waste which is necessary to sort in next step.

4.3.2 Waste collection optimization and periodic/dynamic planning

The use of optimization tools should be able to design adequate collection routes, to propose changes in up-to-date systems, to identify inappropriately used containers and their capacities, and to assess and compare different collection systems. The key task is to predict and draw attention to the uncertainties of some input parameters. For the optimization applications in the field of WM, we can expect an analysis of the **current WM state** and further an **estimation of a future situation** that is in accordance with the stated **WM objectives** based on CEP². Thanks to world trends (e.g. container identification or container filling reports) it is necessary to look at the potential of waste collection optimizing tasks from two views. These are the so-called periodic or dynamic planning. Both variants have their advantages and limitations:

- **Periodic collection** these collection plans are predetermined under the collection contract, e.g. a collection of residual MMW is done two times a week. The collection company realizes an identical system every week, seasonality exceptions may be addressed, e.g. in the case of bio-waste. The main disadvantage of the periodical collection type is that the collection vehicles are not used to 100% of their potential and they also serve partly-filled containers.
- Dynamic collection (collection on request) it is a collection of filled containers which reports a certain degree of their filling. A dynamic collection is mainly used for large-volume or underground containers in different European cities.

An advantage of container monitoring is a possibility of retrospective evaluation of waste production. In particular, it is an information how much waste is produced for example by an apartment house, a shopping mall or several family houses, within the reference period. This





knowledge on production opens a way towards balanced **PAYT system**. It is also possible to analyze trends in the production of the selected MW groups. These modern tools are an excellent option, but they are associated with other necessary investments and operating costs.

Another way to use optimization in the context of WM is balanced models for facilities. This is mainly about a use and interconnection of **techno-economic models** of sorting line facilities, composting plant, WtE plant and also models of waste collection and transport. The research team (**BUT UPI**) can evaluate selected tasks using own created tools that can work with real infrastructure models, analyze existing plants, and predict developments based on goals or legislative regulations from the point of view of WM.

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4.4 Case study Stavanger

The Norwegian city of Stavanger is presented as an example of the optimized waste collection, where a dynamic system with underground containers with sensors is largely used. Stavanger is the fourth largest **Norwegian city with 133,000 inhabitants**. The sensors monitor waste level in containers using ultrasonic waves and they send the information about container fullness to the interactive database where they are then evaluated by the dispatching centre. In Stavanger, **underground containers are used for paper, plastic, biowaste, glass, textiles and residual MMW collection**. For illustration, Figure 3 shows the deployment of underground containers for paper collection in the city.



Figure 3 Location of underground containers for paper, Stavanger, Norway (Source: BUT based on data provided by Stavanger council)

The emptying of these underground containers is realized on the **dynamic planning** principle when a group of containers is identified to be depleted based on an acceptable rate of fullness which is set at 75%. Every garbage truck driver has a **tablet with a software application** that helps him with dynamic planning. The driver chooses which container he plans to export and the application generates the fastest way. Other drivers and their **traces are visible within the application**, and in the case of duplicity (i.e. two drivers decide to empty the same container) alerts are displayed. It should also be noted that the **fastest route does not need to be the shortest way**, the application can take into account the **current traffic situation**, **accidents**, **actual constraints** and **other factors**.



4.5 Underground clever containers

Another option for SMART solutions in cities is so-called **SMART bins**. These are specially and modernly designed containers for MMW or material recoverable waste. They are provided with **solar panels** that produce energy for the **press ram or internet communication**. Using the press **the waste is compacted** and the volume of the container is up to five times more usable, as shown in Figure 4. In addition, the fill level sensor is located in these containers. The fill level determines whether or not to empty the container. **Containers communicate with cloud storage** to where they send actual information about waste level. The connection is wireless and the cloud storage predicts the future trend in container waste level and on the basis of historical data it is able to **compile an optimised plan of the collection**. Due to the solar panels, it is not necessary to connect the containers to the electricity network.



Figure 4 Modern solar-powered trash compactor bin and with the press compactor (Source: Martin Sekanina, Soňa Jurčáková)

Simultaneously with the use of **SMART clever containers**, it is necessary to use the software application for monitoring, filling level and information about the emptying containers. The screen in Figure 5 is an illustration from company Verb GROUP¹¹ which is active in the development of waste monitoring solutions.

¹¹ Verb GROUP. Available online: <u>www.verb.cz/bigbelly-cz</u>





NYC - Alliance for Downtown New York - Dashboard



Figure 5 SW application of container monitoring from company Verb GROUP (Source: Verb GROUP)

4.6 Underground vacuum collection systems

Collection of municipal waste is an indispensable activity of each municipality. Waste collection and transport costs represent up to 25% of total WM spending from the point of view of the city (municipality). These **costs often have an increasing tendency**, because mainly the production of separated MW increase every year in countries with developing WM. This trend brings with it higher demands on hygiene, equipment and the overall infrastructure of the system. **Appropriate selection of the waste collection method is a key factor for effective municipal WM** since collection and transport of MW usually consist of 50-75% of all waste management costs, i.e. the overall costs of handling MW. Responsible municipalities are therefore looking for new and, above all, efficient ways of waste collecting to minimize costs and improve the overall efficiency of the system. One of the potential alternatives to the traditional way of collecting waste is the **pneumatic piping system**.

There are several manufacturers and suppliers in this field (Envac¹², ST Engineering¹³). For the main principle introduction, **MetroTaifun** system was chosen as an example – see Figure 6. MetroTaifun¹⁴ is the world's most modern automatic waste collection system, which conveys waste & recyclables through underground and/or above-ground pipelines that can extend **up to 4 km from the waste collection point**. MetroTaifun has developed modern solutions for all applications; large and small, including hospitals, residential areas, industrial areas and shopping centres, sports complexes, hybrid and mobile systems. This modern and sophisticated waste collection system is being **implemented in newly built districts** in Europe and Asia. The pneumatic underground system is used in locations where traditional garbage collection by garbage trucks is inefficient or

¹² Envac company. Available online: <u>www.envacgroup.com</u>

¹³ ST Enginering. Available online: <u>www.stengg.com</u>

¹⁴ MetroTaifun. Available online: <u>www.metrotaifun.com</u>





undesirable (apartment buildings and neighbourhoods with high comfort and high level of service).

The main principle of Metro Taifun you can inspect on official video presentation:

- MetroTaifun Waste Collection Solutions for large areas.¹⁵
- MetroTaifun hospital solution. ¹⁶
- MetroTaifun, the Automatic Waste Collection System (AWCS) for sustainable cities. ¹⁷

When **comparing this modern collection method and up-to-date procedures** using the door-todoor system, it can be stated that the modern system allows the waste to be collected less frequently, it is possible to transport fractions more efficiently when waste is compacted, there is no need to secure the appropriate routes for large garbage trucks. The obvious disadvantage is high investment costs for the system implementation into the current districts. The standard door-to-door system is not so investment demanding as an automatic solid waste collection system.



Figure 6 MetroTaifun automatic solid waste collection system (Source: MetroTaifun)

4.7 Separate collection and technical sorting possibilities

Secondary raw materials could be produced from MW in different ways. The material recoverable content may be collected separately or it may be mechanically sorted from residual MMW. When treating the plastics together with the residual MMW and their extraction from the mixture, the sorting is done on a simple sorting line or it is treated in the more enhanced way in **mechanical**-

¹⁵ MetroTaifun Waste Collection Solutions for large areas. Available online: www.youtube.com/watch?v=LUkzqtaLXQU&t=1s

¹⁶ MetroTaifun hospital solution. Available online: <u>www.youtube.com/watch?v=41Lf98YRVNI</u>

¹⁷ MetroTaifun, the Automatic Waste Collection System (AWCS) for sustainable cities. Available online: www.youtube.com/watch?v=gHmt1GTVlnM

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biological treatment (MBT) plant. However, MBT operation is based on further waste streams recovery or disposal. The recoverable products from MBT treatment (e.g. plastics or paper) and from the separate collection have to undergo further treatment in sorting plants in order to meet the product specifications for recycling. **MBT is not a final treatment** for MW streams and operating units are focusing mainly on stabilization of MW biological content. Refuse-derived fuel producing and further energy recovery of MW is also an option of MBT operation, however, the material recovery rate is comparable with WtE plant operation in this case.

The problematic of different MW streams options are also discussed in professional journals¹⁸ and thorough evaluation of preferred collection scheme assumes advanced computational modelling. The responsible municipal waste management approach depends on various factors, e.g. on available infrastructure, logistic options, expected socio-economical development, legislation rules and commitments or valid waste management aims.

The main **advantage of MBT is the treatment cost**. The main **disadvantage is the low quality of output materials** (e.g. secondary raw materials, various types of fuel or compost) which affects the market interest in these products – see in Figure 7.



¹⁸ Feil et al. 2016 Separate collection of plastic waste, better than technical sorting from municipal waste?. Waste Management & Research. 35(2), 172-180.



Figure 8 describes a typical collection system for the Czech Republic. The main difference from Figure 7 is the separate collection and then the commodities are **individually sorting on the sorting line**. In the Czech Republic, paper, plastic and tetra-pack are sorted by default. The other commodities like glass and metal are transported into recycling centres (metallurgy, glassworks). The sorting line can serve as a temporary warehouse for glass and metal. The MMW is transported directly to the WtE plant, respectively to the landfill.

In the case of MBT (Figure 7), all **MW is collected by one container** and MBT is divided into the required commodities. Commodities are further sold in the market.

4.8 Smart treatment of material unrecoverable municipal waste

Landfilling is the least preferred option according to waste treatment hierarchy (section 4.1). The more responsible approach may be a stabilization or fuel production in MBT plant, but landfilling amounts are still significant and MW potential is not sufficiently covered. WtE technologies are the usual solution to achieve higher levels of hierarchy when material unrecoverable MW is treated. The profits of WtE operation are significant, especially in large agglomerations.

The main advantages are MMW volume reducing (into 10 % of inlet MMW volume), waste stabilization and neutralization and energy recovery of low-calorific compounds (e.g. biowaste) together with high-calorific part of MMW mixture (e.g. unsortable or unsaleable plastics). Energy outputs may reduce primary energy sources through electricity production or by heat supplies if the central district heating network is available.

WtE is sometimes seen as a redundant technology in the light of the circular economy. As an example, ZERO Waste Europe raised 9 reasons¹⁹ why we better move away from waste-to-energy. One of the claimed reason is, that burning waste contributes to climate changes. However, the overall CO_2 balance (considering CO_2 eq as an indicator of climate change) is tightly bound to heat delivery and local conditions, as demonstrated in Figure 9.

For CZECH Conditions and current Energy mix for heat and power production, WtE plants with high heat delivery to district heating systems significantly contribute to avoiding CO₂ emissions.

¹⁹ Available online: <u>https://zerowasteeurope.eu/2018/02/9-reasons-why-we-better-move-away-from-waste-to-energy-and-embrace-zero-waste-instead/</u>







Figure 9 Global warming potential savings through heat or power oriented up-to-date waste-to-energy process (CHP – combined heat and power production, cogeneration; WTE – waste-to-energy, GWP – global warming potential)²⁰ (Source: BUT UPI)

The afore-mentioned facts cannot be generalized. Local energy mix plays a crucial role. On the other hand, missing the opportunity to deliver heat causes a reduced contribution to CO₂ savings.

²⁰ Ferdan T., Pavlas M., Nevrlý V., Šomplák R., Greenhouse Gas Emissions from Thermal Treatment of Non-Recyclable Municipal Waste, Frontiers of Chemical Science and Engineering (FCSE), doi.org/10.1007/s11705-018-1761-4, ISSN 2095-0179





5 RUGGEDISED lighthouse cities and smart solutions

RUGGEDISED is a smart city project funded by the European Union. It brings together three lighthouse cities: **Rotterdam**, **Glasgow** and **Umeå** and three follower cities: **Brno**, **Gdansk** and **Parma** to test, implement and accelerate the smart city model across Europe. Working in partnership with businesses and research centres these six cities will demonstrate how to combine **ICT**, **e-mobility** and **energy solutions** to design SMART, resilient cities for all. This means improving the quality of life of citizens, reducing the environmental impact of activities and creating a stimulating environment for sustainable economic development.

To review current waste management practices and especially **SMART solutions** applied in lighthouse cities was the first objective of this study. Based on this, the authors decided to prepare questionnaires. The survey was organized as a two-step procedure. In the **first round**, simple **YES/NO** questionnaire was circulated.

The questionnaire can be divided into five parts:

- Basic Information About Waste Management In Your City (12 questions).
- Basic Information About Collection Of Municipal Waste In Your City (9 questions).
- Basic Information About Facilities In Your City (Region) (11 questions).
- Basic Information About Collection Vehicles In Your City (7 questions).
- Basic Information About **Collection System** And Its **Organization** (12 questions).

The questionnaires have been received from cities Gdansk, Glasgow, Parma and Rotterdam. Answers are attached to this document as Appendix 3. The feedback was not received from the city of Umeå.

Basic Information About Waste Management In Ruggedised City

Based on a questionnaire survey, it was found that the cities that sent back the completed questionnaires had prepared WM strategic plans. It was confirmed that they have evidence of waste production, but the waste production information is not publicly available. In the city of Glasgow, smart clever bins are planned in the future. GPS monitoring of collection is used in Gdansk, Glasgow and Rotterdam, Parma is going to use GPS monitoring in the next year (2019). Gdansk and Rotterdam use underground containers in the city. Fill level of containers is monitored in Glasgow and Rotterdam. The analysis and composition of the waste are carried out in Parma, two times per year in Rotterdam. Glasgow has only historical data from an analysis in 2014.

Basic Information About Collection Of Municipal Waste In Your City

All cities claimed that they have an established correct infrastructure for collecting MW. In the city of Glasgow, there are Dry recyclables collected. It means, they collected paper, plastic and aluminium to one bin – materials with recycling potential. In Parma, the collection is carried out in a similar way, dry recyclables mean metal, plastic and tetrapack. In all cities, glass and biowaste are separately collected.





Basic Information About Facilities In Your City (Region)

Gdansk, Glasgow and Parma operate sorting line(s) in the city, Rotterdam sells separately collected waste to the third party (to the market). Gdansk and Parma are operating the composting plant. The transfer station is used in cities like Glasgow, Parma and Rotterdam due to transport for the longest distances. Recycling facilities are situated close to all cities. Waste to energy plant is being currently operated in Gdansk, Glasgow and Parma.

Basic Information About Collection Vehicles In Your City

No city uses alternative fuel for waste collection vehicles, LPG vehicles are used only in Parma. The city of Gdańsk uses a special monitoring system for vehicles which is based on fuel consumption and current speed.

Basic Information About Collection System And Its Organization

All cities collect waste according to prepared plans. The optimization of collecting routes is used in Gdansk, Glasgow and Rotterdam. All cars are weighed during the unloading. Emissions production is not taken into account in collecting plans and the reduced environmental impact was not a subject of any study.

After that, more detailed questions have been raised aiming at the interesting answer from all five parts in the second round – Appendix 4. Here cities representatives were emailed individually. The goal was to explain waste management in the city in more details. Unfortunately, feedback was only received from Parma but not in a complete way.

Generally, the cities involved in the Ruggedised project are very similar in the area of waste management. Typical facilities are used:

- Transfer stations.
- Sorting lines.
- Water treatment plant.
- Recycling plants.
- Others.

At the same time, the underground containers are used very often. The underground containers are very useful for city centre or for places where is not enough space for standard containers. All the cities involved in the project have in common to connect the advanced vehicle monitoring to planning potential. Concurrently, the planning could be dynamic with the reaction to the current traffic situation. There is also a great effort to use advanced "smart" technologies in containers e.g. fill level sensors, using interactive communication dispatching centre.





6 The potential WM tools in Brno smart city context

Fee for waste disposal at the landfill - The proposed changes are both material and procedural in nature (the feepayer will be the owner of the landfill fee, which is obliged to include the fee for the deposit for the waste in the landfill, the newly divided individual fees, the fee administration will be performed by the State Environmental Fund and the customs office as the paying agent, with the fee administration, is fully governed by the Tax Code).

Municipal waste fee - this issue will only be revised in the local fees law (the amendment to this law elaborated in conjunction with the Ministry of Finance is attached to the proposal), the municipality may choose either a fee for a municipal waste management system based on a similar principle as a canceled fee under section 10b of the local tax law, or a fee for the disposal of municipal waste from a real estate, which is based on the actual amount of waste generated that has been deposited in the collecting containers or at designated places, or the capacity of the collectors ordered at fee period.

The operation of the waste facility - waste collection facilities will have to equip the premises of the equipment with the CCTV system and keep the record for a specified period of time.

Permitting the operation of waste management facilities - in particular with regard to the need to ensure a regular review of the permit to operate the facility, sets the maximum period for which the permit can be issued (5 years); for the operation of a mobile device for the treatment or recovery of waste throughout the territory of the Czech Republic, it will be sufficient for the operator to obtain permission to operate the facility from the regional authority in whose territory the registered office is situated. Unlike the existing legal regulation, to clearly distinguish the total quantity and distribution of individual types of the facility in the territory of the Czech Republic.

Collection of waste - the collection of waste by mobile devices is prohibited on the grounds that it is not possible to check whether or not the mobile operator has legally handed over the waste received or illegally disposed of, the mobile collection is not canceled without replacement (mobile collection function the proposed legislation replaces, albeit not to the full extent, by establishing the possibility for the facility operator to take waste to its facility already at the place of loading and by introducing waste and waste management institutes).

Basic provisions - a more detailed definition of the four procedures to determine that waste will cease to be waste.

Addressing the issue of illegally concentrated waste (so-called black landfills) - the proposal is based on a constitutionally established principle of ownership (Article 11 (3) of the Charter of Fundamental Rights and Freedoms) and establishes a procedure for identifying a person responsible for illegally concentrated waste and for ensuring that waste is disposed of and transferred to a facility for waste management at the same time the petitioner foresees the solution of the so-called black landfills by means of non-legislative tools (this issue can be solved within the framework of the MŽP Program through specific calls of the national environmental program managed by the State Environmental Fund).



Waste trafficking - will be subject to a separate permit, with the possibility that this activity will be carried out not only by operators who are operators of waste management facilities.

At the same time, the draft law takes over a number of institutes from the valid legislation that has proved in practice (e.g. financial reserve for reinsurance and subsequent landfill care, waste management plans), either unchanged or only in a slightly revised form.

From the point of view of the Czech Republic, several waste collection systems can be distinguished, the main ones are:

- "Door-to-door" system this is a waste disposal system, the garbage truck stops at each house individually, and the bins or bags are relevant to the house.
- Delivery system the inhabitants carry the produced waste to the points for collection, where one collection point is intended for more houses.
- Collecting points (collection centres) high-volume waste or waste (e.g. electric waste, building rubbish, soil), which is not collected in a classical way, the citizen exports waste to collection points as collection yards.

The collection method refers to waste separated, bulky, hazardous, biowaste, etc. It can be considered a subcategory of the delivery method and is realized on the basis of collection yards. It is mainly used for MW components, where the above types of collection are significantly uneconomical or inefficient.

The selection of the type of collection in a given location is determined by a number of factors, especially the economic aspect, the amount of waste produced at the selected site or the disposal solution for the location of the containers. The delivery system has lower investment costs but is less available to citizens, less yield and quality of MW components than Door-to-Door. The door-to-door method is most convenient for the citizens, but economically, from the point of view of the collection company, it is very expensive. The amount of financial demanding depends on the number of containers in the collection nest or address point. For example, family houses that have multiple collection containers (mixed municipal waste, biodegradable waste and separated components) at their address point. In this case, all containers cannot be served during one collection, but the address point needs to arrive multiple times based on the number of containers. This fact raises the overall economy of the collection and it is necessary to correctly evaluate how many containers and what type of collection will be economically efficient.

Types of waste containers

Many types of waste containers are currently used. Containers can be divided into:

- spill (with top and bottom spouts)
- exchangeable usually bulk containers.

Spill containers with top spillage

For mixed MW and separated waste, especially plastics and paper, the following containers are usually used (Table 1), currently dominating plastic and metal containers are gradually exchanged.

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Containers with a capacity of 120 and 240 litres also exist in a special brown version with ventilation holes designed for the collection of biowaste. Currently, these can be seen in many municipalities.





Container/bin type	Container material	Container volume	MMW collection	Separated MW collection	Wheels on container
bin	plastic	60 I	yes	-	yes, 2
bin	plastic/metal	80	yes	-	yes, 2
bin	metal	110	yes	-	no
bin	plastic/metal	120	-	yes	yes, 2
bin	plastic	140 I	yes	-	yes, 2
bin	plastic/metal	240	yes	yes	yes, 2
bin	plastic	660 I	yes	yes	yes, 4
bin	plastic	760 I	yes	yes	yes, 4
container	plastic/metal	1100	yes	yes	yes, 4

Table 1 Standardly used bins and containers in the Czech Republic (Source: BUT UPI)

Spill containers with bottom spillage

Spill containers with lower discharge are used for separated waste components, mainly so-called separation bells or underground containers. Separation bells are plastic, fiberglass or metal containers, typically in variants 1,300, 1,500, 2,000 and 2,500 liters - a sample (Figure 10). The dumping of the bells is carried out by means of a hydraulic loader container. The container is manipulated with the metal eye and the dump is realized by means of the second eye, thanks to which the lower part of the container is opened. There are two bottom opening mechanisms: either side or centre.



Figure 10 Bell containers (Source: 3PM²¹)

²¹ 3PM s.r.o. Online available: <u>www.3pm.cz</u>

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At present, the use of containers with lower spillage in the form of containers underground, socalled underground containers into which waste is shredded from small wastebaskets, so-called casting shafts (Figure 11), is on the rise. They are mainly located in historic city centres to ensure a sufficient volume and containers do not disturb the character of historical buildings. Underground containers are also opening up and spilling, using a hydraulic-powered vehicle. Investments for the construction of underground containers are approximately 700 thousand CZK. In case of installation in historical parts, it is necessary to calculate also the potential transfer of utility networks, which can increase the costs of the installation of underground containers. The research team has a techno-economic model for the calculation of underground containers, which will be further exploited.



Figure 11 Underground containers for separate waste (Source: Prague 9 – official website²²)

Changeable containers and High volume containers

In the category of changeable high volume, we include containers, which are used for example in collection yards or occasional collection of biowaste (campaigns). Containers are usually unsuitable for collecting mixed waste, with the exception of impact collections of larger or high volume MW. Instead, they are commonly used to transport separately sorted waste components. The most used type of containers is stretch containers (Figure 12, right), respectively. Mulden (Figure 12, left). High volume containers are manufactured from 5 m³ to 30 m³.

²² Prague 9 – official website. Available online: <u>www.praha9.cz/urad-a-samosprava/zivotni-prostredi/odpady/podzemni-kontejnery-na-trideny-odpad</u>

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Figure 12 High volume containers used in the Czech Republic (Source: MEVA-TEC s.r.o.²³)

For proper system setup and container selection, a feasibility study is required with the help of an optimization task for selected collection systems and containers. The research team has a number of developed optimization and computational tools for dealing with waste management, including:

- **NERUDA Tool**²⁴ optimization tool.
- **JUSTINE Tool**²⁵ a tool for prognosis of waste production, comparison current situation and future trends.
- Techno-economic model for selected technological solution.

²³ MEVA-TEC s.r.o. Available online <u>www.mevatec.cz</u>

 $^{^{\}it 24}$ More information about tool in Appendix 1

 $^{^{\}rm 25}$ More information about tool in Appendix 2





7 Trends in a worldwide context

There is a large number of innovative trends in the world. The trends include, above all, **monitoring** and **comprehensive data** collection from all sectors of human activity. These data are then evaluated, subsequently, time, cost and other savings are realized to improve the efficiency of any sector.

In the context of waste management, the **key element is plastic waste** treatment and recovery. China has restricted the import of plastics, they require only high-quality and clean plastics, and therefore a large quantity of sorted, separately collected plastics remain in cities or huge warehouses in Europe. From this point of view, it is necessary to focus mainly on the development of the plastics market and related treatment infrastructure, to identify which plastic waste can be considered as a tradable commodity, how it can be processed, and evaluate the overall **complex plastics treatment system proposal**. The treatment system begins with the **collection** and **transport** of waste. In large cities, the so-called **vacuum pipe systems** for waste collection (e.g. MetroTaifun) (see section 4.6) or a sophisticated self-serve waste collection technique (automatic side loader). Also, recycling centres should not be forgotten.

From the point of view of new technologies in secondary raw materials production, it is obvious that based on Industry 4.0 approach, the **digitization and automation** in the industry are introduced, which is expected mainly in automated sorting lines.

As a trending technique in residual MMW final processing, a modern waste-to-energy plant, waste-to-biofuel can be included.

In this section short descriptions of chosen technologies and systems will be provided:

- Waste-to-Biofuel.
- Biotechnology for converting waste oil into plastics.
- Dry recyclables collection.
- Collection with the automatic side loader.
- Industry 4.0 and Smart City concepts.

Waste-to-Biofuel (Edmonton, Emerkem)²⁶

Enerkem Alberta Biofuels located in Edmonton, Canada, is the world's first major collaboration between a large city and an innovative waste-to-biofuels producer. The project addresses the nonrecyclable and non-compostable waste disposal challenge by diverting household waste destined to landfills. Using a thermochemical process, Enerkem converts household waste into clean biofuels and green chemicals, such as ethanol and methanol.

Biorefinery process enables the use of municipal solid waste and other waste residues as unconventional and low-cost feedstocks for the production of biofuels and renewable chemicals. Enerkem's technology is deployed through a process that converts non-recyclable waste into a

²⁶ Official webpage. Available online: <u>www.enerkem.com</u>





pure synthesis gas (or syngas). This syngas is then converted into biofuels and other widely used chemicals using catalysts. In less than 5 minutes, waste destined to landfill becomes clean transportation fuels or renewable chemicals, which can then be used to form other value-added products. It is claimed, that the Enerkem technology is, therefore, feedstock flexible and multiproduct.

Since 2000, Enerkem has tested and validated a number of different feedstocks – from solid waste coming from several municipalities to dozens of other types of residues. In Enerkem's system, these feedstocks are converted into methanol, ethanol or other renewable chemicals. In turn, methanol is a chemical building block for the production of secondary chemicals, such as olefins, acrylic acid, n-Propanol, and n-Butanol, which can then be used to form thousands of everyday products.

Enerkem's exclusive process is environmentally sound. It requires relatively low temperatures and pressures, which reduces energy requirements and costs. Enerkem's proprietary technology was rigorously scaled up from pilot to demonstration to commercial stage during an unprecedented period of 10 years of disciplined efforts.

Enerkem's four steps of the thermochemical process are:

- Feedstock preparation.
- Gasification.
- Cleaning and conditioning of syngas.
- Catalytic synthesis.







* Municipal solid waste

Figure 13 Basic scheme for technology Waste-to-Biofuel (Source: Enerkem ²⁷)

The waste-to-biofuel technology is to be developed also in Europe, specifically in Rotterdam. More information about the current situation in Rotterdam is on the website²⁸.

Biotechnology for converting waste oil into plastics

Hydal²⁹ is biotechnology developed by Nafigate Corporation to produce a biopolymer from waste oil (e.g. used cooking oil) on an industrial scale. The technology is not consuming food chain sources like competitors that process e.g. sugar, starch or corn. The other advantage is very good biodegradability of produced plastic material. Currently, biotechnology Hydal is a unique technology for the mass production which can convert waste into bioplastics.

Dry recyclables

Co-mingled collection of dry recyclable material may be an effective way for disposing of clean, uncontaminated recyclable materials. However, the separated MW stream still has to undergo further treatment in sorting plants in order to meet the product specifications for recycling. The advantages may be container space reduction (in the densely built-up area) or more efficient production of secondary raw materials. On the other side, logistics may be more demanding on traffic routes and collection technologies using. The potential benefits of dry recyclables collection benefits have to be evaluated through case studies using complex computational tools.

²⁷ Technology – Enerkem. Available online: <u>www.enerkem.com/about-us/technology</u>

²⁸ Enerkem to Lead Consortium to Develop Waste to Chemical Project in Rotterdam. Available online: <u>www.waste-management-world.com/a/enerkem-to-lead-consortium-to-develop-waste-to-chemical-project-in-rotterdam</u>

²⁹ Biotechnology Hydal. Available online: <u>https://www.hydalbiotech.com</u>




Collection with the automatic side loader

At present, the Sidewinder XTR ^{™ 30} system is emerging primarily in the US. This type of garbage vehicle is one operator efficiency which needed any operators – only drivers. The car arrives in front of the container and serves a specific container by the long hydraulic arm. This system is a modern solution for collecting and can save high wage costs. The main disadvantage is that the container must be located at a predetermined location (in front of a house and close the road).



Figure 14 Automatic side loader (Source: New Way® Trucks: Refuse Trucks & Garbage Trucks ³¹)

Industry 4.0 and Smart City concepts

This is a trend of monitoring, digitization and automation in industry. The aim is to redirect the simple activities that people have taken to fully automated control using computers and robots.



Figure 15 Basic description of industry development (Source: Cliexa³²)

Industry 4.0 is a very important part of the Smart City concept that uses digital, information and communication technology to improve the quality of life in cities. It focuses on efficient use of existing and finding new resources, reducing energy consumption, eliminating environmental

³⁰ Automatic side loader. Available online: www.refusetrucks.scrantonmfg.com

³¹ New Way Sidewinder XTR Automated Side Loader. Available online: <u>www.standardequipment.com/product/new-way-sidewinder-xtr-automated-side-loader</u>

³² Available online: <u>www.cliexa.com/2017/03/physicianentrepreneurs</u>





burdens, optimizing traffic and sharing data for public purposes.

- The Smart City concept can be divided into several areas:
 - Smart economy.
 - Smart transportation.
 - Smart environment.
 - Smart people.
 - Smart living.
 - Smart government.

In the context of waste management and potential interconnection with Industry 4.0, will be included:

- Using automated sorting line.
- Using underground containers to provide larger volumes with the comparison as in the standard containers (3 m³ or more).
- The Metrotaifun system is a sophisticated pneumatic system for transporting waste to a central point.
- Clever trash bin with built-in sensors of the fill level.
- Software which can optimization collection routes with different systems:
 - o periodical planning,
 - o dynamic planning,
 - other planning (combination).
- Autonomous management of WM from a complex solution point of view.





8 Best cases for the Brno city (The Spitalka district)

Proposed solutions reflect respected pillars of sustainability:

- Cost.
- Environmental impact.
- Social aspects.

With respect to set EU goals for WM, which can be considered as ones corresponding to environmentally-sound solutions, the recycling rate of re-usable materials should be at 55% in 2025, 60% in 2030 and 65% in 2035 according to CEP². These targets are set relatively challenging, taking into account the current level of recycling, which requires:

- Creating infrastructure to sort commodities such as paper, plastic, glass, metal and bio-waste, which is the largest fraction of municipal waste in recycling context.
- Establish a functional system in individual municipalities and district across the agglomeration and prepare complete new plans to manage the new containers and to adjust the frequency of exports.
- Motivate the residents to cooperate with the new system. On the other hand, this has to be done in a user-friendly way under acceptable cost.

8.1 Wm overview in Brno city – current situation

The overview represents a short summary of key-figures from WMP of City Brno. Currently, a complex, adequate and efficient collection system is realized and further developed in Brno City. An expected future trend is to establish and maintain a comprehensive, adequate and efficient network of waste management facilities as close as possible to their location.

8.1.1 Basic socio-economic parameters

As already mentioned, the WMP of the Statutory City of Brno is based on the WMP of the South Moravian Region and then on the Czech WMP for the 2015 – 2024 period. All WMPs are processed on the basis of the Czech Waste Act 185/2001 Coll.

There are 377,028 inhabitants in the city of Brno (December 2015, according to the Czech Statistical Office). This is approximately 32% of all inhabitants living in the South Moravian Region. The population structure in Brno is obvious from Table 2.

The municipality	Population	Gender Male Female		Age			
with extended powers	2015-12-31			0 to 14	15 to 64	Above 65	
Brno	377,028	181,890	195,138	55,325	246,583	75,120	

Table 2 Statistical sociological data – population structure (Source: CSO)





Demographical data are stated in Table 2.

 Table 3 Statistical demographical data (Source: CSO)

The municipality with extended powers	Total area (ha)	Buildings and yards (ha)	Population density (pop/ha)	Built-up area population density (pop/ha)	
Brno	23,018	2,090	16.4	180.4	

Population divided by type of housing see in Table 4.

Table 4 Permanently occupied houses (Source: CSO)

The municipality	The Population divided by type of housing nunicipality					
with extended powers	Detached family house	Terraced family house	Blocks of flats/apartments			
Brno	88,721	95,851	192,456			

8.1.2 Current MW generation rates in Brno

Brno MW productions are recommended to be compared with production in other Lighthouse cities. This idea was included in the questionnaires (see section 2.6). Unfortunately, the information was not delivered. For this reason, comparisons based on production and on-going technological solutions were not possible.



Figure 16 MW production in South-Moravian region, kg/inhabitants/year (Source: ISOH)







Figure 17 MW production in Brno municipality, kg/inhabitants/year (Source: ISOH)

To present the production in Figure 17 the following datasets were regarded:

- Data on waste generation within the municipal system at the regional level from 2009-2015 (206 regions for the Czech Republic), disposal codes A00, BN30, AN60.
- For the purposes of this study, the following waste codes of material-useable MW components were monitored:
- MMM residual mixed municipal waste (cat. n. 20 03 01).
- MW paper and cardboard (cat. n. 20 01 01 and 15 01 01).
- MW plastics (cat. n. 20 01 39 and 15 01 02).
- MW glass (cat. n. 20 01 02 and 15 01 07).
- MW biodegradable waste (cat. n. 20 01 02).

MW metals production shows totally random values without correlation with values of remaining metal fraction in residual MMW. In the case of bulky waste, it was assumed that its character did not have a significant effect on the production of residual MMW. The other factions are negligible in terms of the quantity produced.

Table 5 shows the percentage of MW production in 2015. The year 2024 have been evaluated by the **JUSTINE tool** ³³ based on an analysis of historical data for the period 2009 to 2015 in the city of Brno.

 $^{^{\}rm 33}$ More information about tool in Appendix 2



(% wg.)	2015	2024
Metal	2.55 %	2.69 %
Glass	7.15 %	6.62 %
Paper, cardboard and carton	9.42 %	8.56 %
Plastic	12.22 %	9.59 %
Electronic waste	0.42 %	0.44 %
Textile	6.77 %	7.15 %
Combustible residue	13.56 %	14.32 %
Organic compounds	28.42 %	30.03 %
Hazardous compounds	0.65 %	0.69 %
Mineral compounds	2.52 %	2.66 %
Fraction below 40 mm	16.33 %	17.25 %

2015 Separation rates according to **JUSTINE³⁴ tool:**

- **Paper**: Brno municipality with extended powers 65.6 %, South-Moravian region 66.3 %, Czech Republic 65.4 %.
- **Plastics**: Brno municipality with extended powers 19.7 %, South-Moravian region 32.3 %, Czech Republic 37.7 %.
- **Glass**: Brno municipality with extended powers 41.5 %, South-Moravian region 54.2 %, Czech Republic 53.2 %.

The efficiency of MW sorting can be quantified as a separation rate, this means separated particular component (plastic, paper, glass) production related to overall component production in MW (including the portion in residual MMW). The separation rate then indicates how many per cent of the total potential (output) of the particular MW component has been separated for further treatment. The separation rate describes more about separation efficiency than only MW production and includes information about possible improvements in the MW sorting system. Serious discussion of target values of future separation and prediction of residual MMW parameters (e.g. calorific value for energy recovery) may be based only on the basis of updated data on the composition of residual MMW and separated MW. It is recommended to analyze the current composition of this MW groups and to carry out these analyzes at regular intervals.

³⁴ More information about tool in Appendix 2





8.1.3 Current waste treatment in Brno City

This section presents the current status of WM in Brno city. The system is described from a comprehensive point of view based on the technological integration of the existing and / planned on the territory of Brno. Currently, operating facilities in Brno include:

- Waste collection centres.
- Sorting lines.
- Biogas stations.
- Composting plant.
- Waste-to-Energy plant.
- Landfills.

For a future MW separation improving, it is also important to describe the current state of disposal of the biodegradable component in residual MMW. These biodegradables are energy recovered in **SAKO Brno, a.s.** waste-to-energy plant. A complex computational assessment is necessary for a comprehensive discussion of increased MW separation consequences.

Waste collection centres

One of the most important parts of WM infrastructure is collection centres. Currently, 37 centres are operating in the Brno city. These are fenced, secure areas equipped with waste collection containers. It serves the citizens of the city of Brno to drop off of separated components of MW, hazardous waste, bulky waste and also electrical equipment. At present, they play a key role in separating of biodegradables. Waste disposal is free of charge for inhabitants. Only tire collection and some building waste are charged, which can be disposed of only in selected centres. The centres are tailored to all types of municipal waste produced and therefore ensure the fulfilment of a wide range of objectives set in the WMP.

Material recoverable waste treatment plant – Sorting lines

The sorting line for the treatment of separated MW from Brno agglomeration is the facility in the SAKO Brno a.s. waste-to-energy ground and the sorting operation has an annual throughput of 10 kt. Currently, the line is used for plastic and paper. The line is located in unsuitable spaces, and therefore, a project of building a modern sorting capacity will be presented in section 8.4.

Biodegradable waste treatment plant – Biogas stations

Two types of equipment can be used to use separately collected biodegradable MW. An anaerobic system for the production of biogas (biogas stations) and anaerobic composting plant. There are these plants operating in Brno City area:

- Biogas station ID CZB00786 "Ústav využití plynu Brno, s.r.o.", IČ 41605691, capacity 770 t/a.
- Composting plant ID CZB00790 "Centrální kompostárna Brno, a.s." IČ 26937794, capacity 70 kt/a.
- Composting plant ID CZB00247 "DUFONEV R.C., a.s." IČ 25538748.
- Composting plant ID CZB00103 "SETRA, s.r.o." IČ 220159, capacity 10 kt/a.



In addition to these devices, aerobic systems of community and domestic composting can be considered, although in these systems waste does not enter the waste statistics. The capacities of the current composting plants are more than sufficient for the needs of the city, even in the case of an eventual increase in the separation of biodegradables.

8.1.4 Current MW collection system

A properly set separation system is a key indicator for achieving WM goals. The city of Brno provides a separate collection of plastic, paper, beverage cartons, glass, metals and it using container collection and collecting yards. The containers are operated by standard garbage trucks or other specific loading technology.

The number of containers for paper, plastic and glass in the city of Brno is presented below, as well as information on the number of empty. Altogether, 1,387 paper containers (Table 6), 1,351 plastic containers (Table 7), and 1,910 containers for glass (Table 8) are in currently operated in Brno city.

Separated	Waste collection	Contain	er volume	Total		
MW	frequency	240	1,100	2,500	3,000	Total
Paper	1 times a week	68	338	-	-	406
	2 times a week	71	819	-	-	890
	2 times a week (underground container)	-	-	-	12	12
	3 times a week	-	62	-	-	62
	3 times a week (underground container)	-	-	-	1	1
	Request	-	16	-	-	16
Paper total		139	1,235	0	13	1,387

Table 6 Waste collection frequency – paper (Source: Brno WMP)





Table 7 Waste collection frequency – plastic (Source: Brno WMP)

Separated	Waste collection	Contain	Total				
MW	frequency	240	1,100	2,500	3,000	5,000	Total
Plastic	1 times a week	60	210	10	60	17	357
	2 times a week	78	728	14	41	20	881
	2 times a week (underground container)	-	-	-	12	-	12
	3 times a week	-	79	-	3	2	84
	3 times a week (underground container)	-	-	-	1	-	1
	Request	-	16	-	-	-	16
Plastic total		138	1,033	24	117	39	1,387





Table 8 Waste collection frequency – glass (Source: Brno WMP)

Separated	Waste collection frequency	Container volume (litre)						Total
MW		240	900	1,300	1,500	2,500	3,000	Total
	1 times a 14 days (underground container)	-	-	-	-	-	1	1
	1 times a 14 days (coloured glass)	380	-	-	2	1	-	383
	1 times a 14 days (white glass)	379	-	-	2	1	-	382
	1 times a 2 months	-		-	6	-	-	6
	1 time a month (coloured glass)	-		1	3	19	-	23
	1 time a month (white glass)	-	-	1	4	19	-	24
Glass	1 time a month (coloured glass)	1	4	172	287	23	-	487
	1 time a month (white glass)	1	3	176	289	23	-	492
	2 times a week (underground container)	-	-			-	13	13
	Request (colored glass)	-	-	3	-	-	-	3
	Request (white glass)	-	-	5	-	-	-	5
	Request (coloured glass)	3	42	-	8	-	-	53
	Request (white glass)	3	28	-	7	-	-	38
Glass total		767	77	358	608	86	14	1 910

The tables show that they are used to collect both classical containers, separation bells and underground containers. Underground containers are used primarily in the city centre to provide sufficient capacity.







Figure 18 The number of containers in Brno (Source: Brno WMP)

An important aspect in WM is the residual MMW collection. This is a residual waste, which is preceded by the sorting of material recoverable, bio-waste, hazardous or high-volume waste. The information of containers in Brno is presented in Table 9.

ΜΜΛΛ	Waste	Container volume (litre)						Total
	frequency	60	110	120	140	240	1,100	10181
	1 times a week	2,364	19,208	7,165	2,618	9,897	1,161	42,413
MMW (residual)	2 times a week	2	1,666	833	71	7,119	2,957	12,648
	3 times a week	-	-	-	-	66	430	496
MMW total		2,366	20,874	7,998	2,689	17,082	4,548	55,557

Table 9 Waste collection frequency MMW (Source: Brno WMP)

8.2 Thermal treatment in SAKO Brno, key installation for effective utilisation of residual waste

The waste to energy facility ensures inertisation of biodegradable waste and it is also an important source of energy as it operates as a heating plant and power station. However, unlike these sources, it does not utilise primary non-renewable materials and energies to produce steam and electricity. The generated steam covers part of heat demand in Brno.







Figure 19 Heat supply – Heating plant Brno and Waste-to-Energy plant SAKO Brno (Source: Brno WMP)

Technological process of SAKO Brno WtE facility:

Weighing system – The weighing system is the inlet point for trucks of all suppliers and consumers of waste and raw materials. Weighing is automatic and the data is processed by a special software programme. On arriving at the incineration plant, the trucks bringing in waste pass through a detection system that can detect ionisation radiation. The weighing system keeps records of inputs and outputs to/from the waste to energy facility. This is where the waste path is divided into the path for waste intended for energy recovery and path of separately collected waste intended for final sorting at the post-sorting line.

Waste bunker – Once weighed, the truck with combustible waste heads towards one of eight feeding gates. The operator checks the declared waste and permits its emptying into the bunker. The crane operator uses a polyp grab to remove the fed-in waste from the inlet chutes of the waste bunker and crushing system chutes and moves the waste further into the bunker where the waste is homogenised and feeds the waste into the hoppers of the individual boilers.

Boilers with accessories – The boiler room is fitted with two five-pass boilers with reverse grates type MARTIN, whose technical parameters and air mode ensure optimal operating conditions of the waste incineration process. Waste neither fed to the boiler burns by itself and does not need any additional fuel. Waste passes through the heating, drying, gasifying, burning and final burning stages on the grate. The temperature in the boiler incineration chamber is above 1000°C. The waste incineration product – slag – falls into a wet extractor. This is where the slag is extinguished and cooled and then transported through a vibration sorting system via a belt conveyor to the slag bunker.

Turbine – Superheated steam passes through a bleeder condensing steam turbine with high



pressure and low-pressure sections. High-pressure superheated steam expands in the turbine and thermal energy and pressure energy are transformed into mechanical energy resulting in mechanical action through a bladed rotor drive. The rotor is connected to a gearbox and el. power generator transforming mechanical action into el. energy. Regulated as well as unregulated turbine takeoff ensures electricity generation as well as steam supply for the central distribution system of the city of Brno as well as for technological purposes.

Chemical water treatment – Chemical water treatment ensures sufficient supplies of feeding water with the defined parameters for the entire boiler boiling system. The feeding water consists largely of return condensate coming from the CZT network, clean condensate from the air-cooled condenser and water from chemical water treatment which mainly utilises drinking water for the treatment. Given the relatively high salt content in raw water, if untreated, the boiler boiling system would get clogged with mineral sediments and the turbine could be damaged and oxygen dissolved in water would strongly contribute to the boiler boiling system corrosion.

Flue gas treatment – An integral part of the waste incineration technological process is the fivestage flue gas treatment system.

- First flue gas treatment stage is installed directly in the boiler incineration chamber. Chemical reactions ensure a significant reduction in the volume of nitrogen oxides in the flue gases.
- Second flue gas treatment stage is adsorption of heavy metals and persistent organic pollutants type PCDD/F, PCB and PAU.
- Third flue gas treatment stage consists in the spraying of finely disperse aqueous limy suspension in flue gas stream. Gaseous flue gases from the boilers are fed through flue ducts into absorbers where the flue gases are cleaned.
- Fourth flue gas treatment stage is installed in the flue duct between absorbers and textile filters and it is based on the dry lime method consisting in the addition of dry slack lime into the flue gases stream. This treatment starts automatically if the concentration of acid components in flue gases increases.
- Fifth flue gas treatment stage is textile filters used to separate all mechanical pollutants and solid reaction products from the flue gases. The end product of flue gas treatment consists of limy salts, fly ash, activated carbon and reagent excess. The entire flue gas treatment process is controlled automatically by a control system so as the output of the flue gas treatment system contains a residual content of monitored pollutants at a level below the permissible emission limits. The flue gas treatment efficiency with respect to the pollutants is at 99 %. Before entering the duct, the flue gases are continuously monitored and evaluated.

Slag management – Slag management is the end-of-pipe technological system treating slag - the waste inert product of the incineration process. The technology is used to handle and separate slag, it consists of a slag bunker, traveller crane, conveyor system and separation line. After passing the combustion chamber, slag passes through a wet slag extractor and via belt conveyors it is transported to a concrete bunker. Sorted iron and aluminium are transported off-site for further reuse as secondary raw materials. Slag is used to secure landfill sites. The company's objective is to ensure such quality parameters of the slag to enable its use as building material (backfill, underfill) and thus minimise waste production.





8.3 Current WM objectives in Brno city

The current WM objectives can be divided to:

- Project "Second Life".
- Project "RE-NAB".
- Project "RETRO-USE".
- Project "RE-TEX".
- Domestic waste composting.
- MW treatment facility.

Project "Second Life"

The City of Brno will be continued in the activity "POINT USE", which is described in the analytical part of the Brno waste management plan. In the next phase of the project, it is planned to increase the number of RE-USED POINTS and to introduce reusable boxes (cartons, reusable boxes for collection of products for reuse), and then the boxes can be collected at all waste collection centres in Brno.

Project "RE-NAB"

The RE-NAB project has been launched in the city in April 2016 to support the use of old furniture, "furniture bank". The RE-NAB functional furniture project is an example of coordinated collaboration between the Department of the Environment and the Department of Social Welfare of the city of Brno. Residents of Brno can donate unnecessary furniture to people with social problems.

Can be devoted:

- wooden, metal or plastic tables, tables, chairs, cabinets, chests of drawers, beds, and shelves,
- all other usable furniture,
- garden furniture.

Due to hygienic reasons, upholstered furniture is not donated. In the city of Brno, there are four waste collection centres (SS Veveří, Jan Svoboda, Okružní and Hapalova) where large containers, for old furniture, are located. Then the old furniture is transported to SAKO Brno, a.s. Here is a prepared list of currently available furniture with real photos. Subsequently, the Social Welfare Department offers the old furniture inhabitants of the city of Brno with the social problem. These inhabitants haven't funded for new equipment of the flat or family house.





Project "RETRO-USE"

The Statutory City of Brno project "RETRO-USE" is a unique activity for the prevention of waste from culture and social areas. Since August 2016, RETRO-USE has been supporting everything that is no longer needed in households, made before 1989, and also interesting for cultural institutions. From a historical point of view can be devoted interesting items such as:

- books, magazines,
- household equipment or technical equipment,
- personal papers,
- old photographs,
- films,
- toys,
- and sporting goods.

Some of them are cleaned or repaired and storage in museums or using for theatres activities. RETRO-USE is also a social project, including the establishment of a sheltered workshop, some of the old items can also serve for students. Project RETRO-USE will help to lengthen the lifecycle of old items. The Statutory City of Brno cooperates with the American Fund, o.p.s. and other cultural institutions such as the Moravian Gallery, the Brno Technical Museum, the Military Historical Institute.

Project "RE-TEX"

The RE-TEX project is based on the use of older clothing and textiles. All waste collection centres in the city of Brno will be involved in the project. At the same time, a wide network of containers on the streets of the city of Brno is created. These containers should reduce the walking distance and contribute to higher utilization of the containers. Textil from containers will be taken to the warehouse hall for re-sorting, hygienisation and storage. The re-use of sorted and hygienised textiles is mainly planned through the social services.

Domestic waste composting

The city will continue to distribute domestic waste composters among inhabitants to family houses and block of flats. This step depends on the interest of the inhabitants and there is the correct step how to reduce biodegradable waste in mixed municipal waste. According to this activity, there is a potential take subsidy from the Environmental Operational Program and cooperate with the company SAKO Brno, a.s.

MW treatment facility

The "Brno Recycling Center" project is being prepared by SAKO Brno, a.s. because of the outdated sorting line in the waste-to-energy plant area. The centre will produce secondary raw materials and potentially further material recovery. The project will support the collecting network and infrastructure within the city of Brno and it consists mainly in construction and modernization of municipal waste collection, sorting and treatment facilities (collection and separation technique, collection yards construction, overground and underground containers and related infrastructure) and increase in production of secondary raw materials. The project is described in more details in section 8.4.





8.4 Current "advanced" SMART solutions in Brno City

Current trends in SMART solutions in Brno are very few. As a key SMART solution can be considered the integration of the heating plant and the waste-to-energy plant in the heat supply for the city. From the point of view of WM, modernization of the waste treatment centre in SAKO Brno, a.s. and consequent infrastructure and motivation programs are projected for a purpose of secondary raw material production. Currently, the project is registered in the EIA³⁵ information system. Other solutions that are acceptable the Brno city are described by SWOT analyzes in section 9.2.

Recycling centre project

The project is divided into three main parts:

- **Glass separation:** The city of Brno will have a unified system of glass collection and its transport and preparation for further processing. It will be necessary to increase the number of containers, optimizing their volume and allocation, to invest in collecting vehicles and ensuring a regular collection. Separated glass will be collected from the entire Brno agglomeration. The glass waste will be stored in a collection centre and then after removal of undesirable admixtures sell to the authorized person for further processing.
- **Collection centre:** The new large collection yard will serve not only for citizens from the adjacent agglomeration but also for local companies to ensure collection of more MW types by a single system. Areas for concentration and subsequent sorting will be built on the site and large capacity storerooms and handling vehicles will be acquired. Subsequently, the commodities will be distributed for further recovery (both material and energy). The project also includes a connection to the railway.
- **Sorting line:** Due to the increase in the quantity and separated waste in the agglomeration area, it will be necessary to build a new sorting line which will have sufficient capacity. The technology will be also applicable to more MW types and sorting procedures.

³⁵ www.portal.cenia.cz/eiasea/detail/EIA_JHM1435



9 The Spitalka district – basic description of the territory

The Brno City Council has approved the selection of a part of Teplárny Brno (heating plant) area and Spitalka area as a locality for investment plan development. In the future, there should be a modern, low-energy **district corresponding to the SMART city parameters** in the locality. The district can become an inspirational pattern for further city development, which will provide not only housing but also a potential for business opportunities to avoid unnecessary mobility. The aim is to create a modern district, using state-of-the-art techniques and trends, where it can demonstrate the current opportunities in the construction of an energy self-sufficient and sustainable districts which will respond to the actual needs of citizens with regard to the self-sufficiency and sustainability of this place.

An initial analysis is prepared, which will describe the limits and possibilities of the use of this territory, and an urban-architectural competition will be prepared which will include a wider area projection and it will be pre-announced during the year 2019. It is also necessary to prepare changes in the valid land use plan and, together with the academic sector, to suggest which advanced techniques would be used for the district construction. Concurrently, construction finance modules will be assessed. After the project documentation preparation and all necessary permits obtaining, construction could begin sometime in 2022.

The Spitalka and heating plant area are located in the Brno-střed (Brno-centre) district in the area between Vlhká and Cejl Street. This area has the considerable territorial potential for urban development. Along the eastern and southern parts of the heating plant, the existing production facilities at Plynárenská, Spitalka and Radlas are actually being rebuilt. In this locality, it is also prepared the project of revitalization of the Ponec river along the Plynárenská Street in connection with the entrance to the heating plant. The area locality is obvious in the Brno agglomeration map in Figure 20, a more detailed view of the area of interest is in Figure 21.







Figure 20 Brno agglomeration – 29 city districts, more details are obvious in the figure below



Figure 21 Location of Spitalka district





9.1 Waste production prognosis for subject area

The forecasting procedure uses trend analysis as a basic tool that shows the basic trend in the development of the production of a particular catalogue number or a group of categorical numbers. Afterwards, the result of the forecast is corrected using the data from every municipality in the Czech Republic. The correction is made by balancing the data with the **JUSTINE tool**^{36,37} with respect to the forecast trend in the higher territorial unit (it must be true that the sum of the forecasts generated at the level of all the municipalities is in line with the forecast at the level of the region or the whole territory).

In the case of the MSW, which falls under the municipal collection system in the municipality Brno, a long-term decreasing trend can be seen. Based on the forecast, production is expected to be around 64.5 kt in 2024 see in Figure 22.



Figure 22 Mixed Municipal Waste production in Brno (Source: BUT UPI)

Total production of MSW, which is produced within the system of municipalities and firms, recorded the most significant decline in 2010. From this period it shows a slightly decreasing trend. In 2024, production is estimated to be approximately 103.3 kt (

³⁶ Jiří Kropáč, Radovan Šomplák, Martin Pavlas: Hazardous Waste Treatment Infrastructure Planning – A Multi-Commodity Mathematical Modelling Approach

³⁷ More information about tool in Appendix 2







Figure 23 Overall Mixed Municipal Waste production in Brno (Source: BUT UPI)

Separated MW paper production prognosis for 2024

Separate paper production has a marked upward trend over the period under review. The resulting prediction, which was created by the balancing by *JUSTINE*³⁸ tool, diverges from the original trend to lower values. This is due to the character of forecasts within the territorial division of the all considered areas. For the year 2024, paper production was forecast at 13.2 kt (Figure 24).

 $^{^{\}ensuremath{\scriptscriptstyle 38}}$ More information about tool in Appendix 2







Figure 24 Separated Municipal Waste – paper production in Brno (Source: BUT UPI)



Figure 25 Paper content in Mixed Municipal Waste in Brno (Source: BUT UPI)

Due to the decreasing trend of MSW production and the increase of the amount of paper that has been decomposed, it is expected that the content of this component will decrease in MSW, confirming the residual paper data in the MSW with a considerable decreasing trend. This development also reflects the paper separation rate, which is estimated to be 70.5% for 2024 (Figure 26).







Figure 26 Paper separation rate in Brno (Source: BUT UPI)



Separation rate of paper in 2015 shown the histogram in

Figure 27 for all Czech regions. The city of Brno achieves a separation rate of 65.6%, thus not significantly different from the average MS from all the regions in the Czech Republic.







Figure 27 Paper separation rate – histogram (Source: BUT UPI)

Separated MW plastics production prognosis for 2024

Also, the production of separated plastic has a considerable **increasing trend** during the period under review, which was almost linear in its character. Estimates of plastic production for 2024 are about 3.1 kt, which corresponds to almost 60% increase compared to 2015 - the period with the latest available data (Figure 28).



Figure 28 Separated Municipal Waste – plastic production in Brno (Source: BUT UPI)

Higher production of the separated plastic is reflected in the residual amount of this component in the MSW. The projected decrease in the amount of plastic in the MSW is 6.2 kt for 2024 (Figure 29).



Figure 29 Plastic content in Mixed Municipal Waste in Brno (Source: BUT UPI)

For the separation rate, this development would mean an increase of up to almost 35%, which is below the average values within individual municipalities in the Czech Republic (Figure 30).



Figure 30 Plastics separation rate in Brno (Source: BUT UPI)







Figure 31 for all Czech regions. The city of Brno has reached 19.7% this year. It is thus ranked to significantly below average values and points to the potential for increased plastic separation.



Figure 31 Plastics separation rate – histogram (Source: BUT UPI)

Separated MW glass production prognosis for 2024

The amount of separated glass in Brno in the monitored period 2009-2015 is around 3.2 kt and shows a slightly increasing trend. For 2024, the predicted glass amount is about 3.8 kt (Figure 32).



Figure 32 Separated Municipal Waste – glass production in Brno (Source: BUT UPI)

The amount of glass in the MSW does not show significant changes, a decrease was only in 2015. On the basis of *JUSTINE* balance, however, a 2024 decrease in the amount of this component in MSW is predicted to be around 4.3 kt (Figure 33).



Figure 33 Glass content in Mixed Municipal Waste in Brno (Source: BUT UPI)

The separation rate is around 40% in the monitored period. By 2024, it is **expected to grow** to 47% (Figure 34).







Figure 34 Glass separation rate in Brno (Source: BUT UPI)



Separation rate glasses in 2015 shows the histogram in

Figure 35 for all Czech regions. The city of Brno reached 41.5% this year. Thus they re-rank the under-average values of separation rate by individual regions in the Czech Republic.







Figure 35 Glass separation rate – histogram (Source: BUT UPI)

In the case of biowaste sorting, the question arises as to which waste stream the biowaste is diverted. Generally, it is assumed that part comes from the MSW, and the rest of the sorted biowaste was out of the waste register by this time and emerges as a new waste stream (household garden waste). The aim of the analysis was to estimate how much of the sorted biowaste comes from the MSW. BUT Brno performed an analysis based on data for all municipalities, which showed the following conclusions:

- The amount of MSW produced is not dependent on the efficiency and yield of the biowaste sorting in the municipalities.
- In a more detailed analysis, the change between municipalities with different types of development is not significant either. The correlation was not confirmed for municipalities with predominantly rural development or urban development.
- Overall, the analysis shows that the currently sorted biowaste does not come from the MSW, but the majority is given as a new mass flow.
- But the main difference is the absolute amount of sorted biowaste. In the municipality with the predominant village development, there is significantly more biowaste (200 kg/person) than in the municipality with the prevailing urban development (60 kg/person).
- In the forecast, waste with internal bonding was taken together, i.e. MSW, paper, plastic, glass. Bio-Waste was predicted separately. The potential for average separation of up to 200 kg/inhabitant for housing with family houses (0-8 inhabitants per unit number) and 60 kg/inhabitant for urban development is assumed. The histogram shows what part was filled with potential separation in 2015.



For Brno, the amount of biodegradable waste has reached 8.5% of the separation potential, which is



Figure 36).



Figure 36 Histogram of biodegradable waste – separation rate in Brno (Source: BUT UPI)

Bio-waste production in the municipality with extended powers Brno shows a growing trend, which was modelled by a logistic curve. The maximum production limitation of the catalogue number 20 02 01 was set to the value of the separation potential (for Brno 35.2 kt) see in Figure 37.

RUGGE 5 Biodegradable MW production [kt/a] 4,5 4 3,5 3 2,5 2 -Trend 1,5 1 0,5 0 2005 2010 2015 2020 2025 year

Figure 37 Biodegradable Municipal Waste production in Brno (Source: BUT UPI)



Designing smart, resilient cities for all







9.2 SWOT – Effective waste collection

With reference to section 4 selected concepts are briefly evaluated here in Brno WM context:

- Metrotaifun Table 10
- Underground SMART containers –





- Table 11
- Kerbside collection –
- Table 12
- Monitoring of collection containers -
- •
- Table 13
- An advanced system of PAYT -
- Table 14

Table 10 SWOT Metrotaifun

Strengths	Weaknesses
 Waste collection from one point – collecting vehicles routes minimized/committed Modern and innovative solutions that correspond to the smart city concept User-friendly solution 	 The need for relocation of existing engineering networks Investment demand Operational demand
Opportunities	Threats
 Comfortable waste collection in high- standard residential areas Minimizing waste collection costs PAYT introduction even in densely- populated residential areas 	 Long project realization Property investors involvement Bad compatibility (administrative issues, technological solution) within adjacent territories (old and new housing)
Use of existing vehicles to transport full and empty containers	





Table 11 SWOT Underground SMART containers

Strengths	Weaknesses
The aesthetic aspect of the installation of underground containers	The need for relocation of existing engineering networks
 Use of large volume of containers with acceptable walking distance High concentration of separated waste at a particular spot Inhabitants motivated to ZERO waste concept 	 Investment demand Road performance for of heavy vehicles It is necessary to use vehicles with a hydraulic arm Longer walking distances to the containers in less-populated areas
Opportunities	Threats
Residents can easily sort waste with recycling potential	Expensive repair and regular maintenance costs
• The volume of containers is enough	High pollution risk in a potential
• Purchase of universal vehicles for the operation with containers and concurrently vehicles can be used for the technical provision of the city	accident
PAYT introduction even in densely- populated residential areas	
Dynamic (on-request) collection with increased operational cost	

Table 12 SWOT Kerbside collection

Strengthe	S	Weaknes	ses
•	The regular collection at short intervals	٠	Planning issues
•	Simple solution	•	Time perspective
•	Convenient for residents	•	The high density of containers at single
•	• Costs of introducing a kerbside system		points
		•	Unsightly view within the environment
Opportur	nities	Threats	
•	PAYT introduction even in densely-	•	Standard value-added system
	populated residential areas		Disapproved by the population to a
•	Inhabitants motivation for separate		large number of containers
	collection	•	Unavailability of containers
		•	Operating costs for collecting
		•	Variability of waste production





Table 13 SWOT Monitoring of collection containers

Strengths	Weaknesses
 The possibility of online monitoring of bins or containers Collection planning 	Input and operating investmentBig data processingDemanding technological solution
Evaluation and analysis of waste production	Updating
Opportunities	Ihreats
PAYT introduction even in densely- populated residential areas	Data processingTechnological solution
Optimization of waste collectionThe potential for dynamic planning	The methodology of collection, analysis and evaluation
Assessment of waste production and streamflow among analysed locations	Error rateDamage to sensors and containers

Table 14 SWOT Advanced system of PAYT

Strengths	Weaknesses
 The motivation of residents to a higher separation rate due to PAYT system Easy to use Excellent monitoring of waste production 	 Investment cost Functional connectivity of the system Necessary checks on payment transactions (IT and customer system) High processing fees Technological solution
Opportunities	Threats
Maximize sorting of interest commodities from MW	CompetitionHacking and scams
Minimize MMW productionPotential extending other services	Transferring money through third parties
Non-cash transactions	Unwillingness to accept the system

The best case is to develop the SWOT analysis in more detail in the feasibility study and to find the most suitable solution for the Spitalka district.





10 Recommendation of the additional steps

Several **SMART technologies** and **concepts were reviewed** in the previous sections. Simple **SWOT analysis has also been introduced** with respect to Brno City. In the next step **potential application** of any of solution **should be elaborated** in more details.

Whereas the project Ruggedised focuses on the particular locality of Brno, a smart city solution is not an evaluation of one street, but above all the **integration of modern technological solutions into the concept of the whole city**. Even if Spitalka represents a demonstration area, where future SMART systems are to be implemented, in case of waste management, proposed solution has to be investigated in a broader context to enable implementation of such modern solution into other parts of the city. In several years Brno could be considered as a modern "SMART" city. Furthermore, Brno was one of the modern and competitive cities cooperating with the Ruggedised project. Even though the structure of Spitalka district in terms of occupants count, housing structure, and presence of businesses and services are not known yet, one can expect the rather low absolute amount of waste generated (which is given by the small area of the district even if population density will be high). This expected low amount of waste demands use of technology (e.g. vehicles), which can also operate in other parts of the city. Otherwise, the cost of service will be enormous.

It is recommended to:

- **Specify the area** in terms of expected population, housing structure and overall organization of the district. This will be the result of an urban study. This step also provides better insight into the expected waste production in the district.
- Narrow the list of **solutions and technologies**, which could be applicable in the Špitalka District. Interconnection with the existing system and future spreading into other districts should be addressed).
- Take advantage of up-to-date simulation tools to evaluate the positive and negative effects of implementing of each of the concepts. Here three pillars of sustainability are highlighted: environment

 economics social acceptance. It is also mentioned that SMART concepts, which are very often appealing to stakeholders, could significantly contribute to the future cost of the service. The simulation contributes to defining a concept as a trade-off of afore-mentioned pillars.





The research team (**BUT UPI**) can evaluate select examples by using their in-house developed tools that can work with real infrastructure, analyze existing plants, and predict developments from the point of view of overall waste management based on goals or legislative regulations. These include in particular:

- **The NERUDA tool**³⁹ an optimization tool that can estimate the flows of selected waste streams, details the specifications in Appendix 1. An extension dedicated to vehicle routes optimisation within city infrastructure is available too.
- **The** *JUSTINE* **tool**⁴⁰ a tool for analyzing current status and predicting the development of waste production based on historical trends, more detailed specifications in Appendix 2.
- **Techno-Economic models** the research team has developed mathematical models eg for underground containers, transportation or collection, sorting lines, composting plant, waste to energy plant and others, which are an inevitable part of any feasibility study of such a concept.

Step 3 may be considered as a **Pre-feasibility** or **Opportunity study**.

³⁹ More information about tool in Appendix 1

 $^{^{40}}$ More information about tool in Appendix 2


11 Conclusions

RUGGEDISED is a smart city project funded under the European Union's Horizon 2020 research and innovation programme. It brings together three lighthouse cities: Rotterdam, Glasgow and Umeå and three follower cities: Brno, Gdansk and Parma to test, implement and accelerate the smart city model across Europe. Working in partnership with businesses and research centres these six cities will demonstrate how to combine ICT, e-mobility and energy solutions to design smart, resilient cities for all. This means improving the quality of life of citizens, reducing the environmental impact of activities and creating a stimulating environment for sustainable economic development.

The presented report summarizes basic **modern principles** in waste management. The main goal was to introduce readers with potential and smart solutions that can be accepted by the city of Brno. In the city of Brno is a **functional integration** of the heating plant with waste to energy plant, this solution can be considered as a **SMART solution**. The area of waste to energy plant prepared reconstruction of the collection centre in SAKO Brno. Construction of a modern sorting line is expected in the future, the project is ready for implementation.

A key step in this report was the creation of **questionnaires**. Summarization of outputs from the questionnaire should inform about waste management in others cities which were included in the project. All partner cities were contacted and asked for cooperation, i.e. Rotterdam, Glasgow, Umeå, Gdansk, and Parma. **A feedback was received from Rotterdam, Glasgow, Gdansk, and Parma**. The questionnaires were evaluated and the next round was a request in more details. The second round of questionnaires was received only from the city of Parma but not in full. Based on the evaluation of the questionnaire survey, the waste management in the selected cities was found to be well-developed. This is the field of waste sorting, the use of modern collection technology and the monitoring of collection and the use of optimization of collection routes. Three cities take advantage of a waste to energy plant operated in the city.

Section 4.7 deals with the evaluation of an appropriate solution for **Spitalka District**, which was conceived in the form of **SWOT analyzes**. Assuming the evaluation of only one street, it is necessary to consider the modern waste collection system and technologies, especially use intelligent underground containers, which have an aesthetic and operational aspect of an ideal solution. Also, it is necessary to determine what the assessment street or district character will be. Whether it is a residential development or a purely industrial quarter. And this fact has a big impact on the production and composition of waste. In the case of an industrial district, it may be the production of quality one-sided plastics, which can be a key product in the market.

Another key step was to create waste **forecasts with JUSTINE tool** for the city of Brno. The forecasts were based on historical data (years 2009-2015) and, with the help of modelling, a characteristic trend was created by 2024 (landfill ban). It has been found that the production of the separated component has an increasing trend, thanks to the provision of a decent collection infrastructure in the city. Until 2024, high rates of separation can be expected:

- Paper
- Plastic





- Glass
- Biowaste

With a higher level of separation, based on analyzes, the MMW is expected to decrease in 2024.

For the next step, a detailed evaluation of individual technological solutions in the form of the feasibility study should be done using advanced simulation tools. As an example, the tools created by BUT UPI (*NERUDA* Tool⁴¹, *JUSTINE* Tool⁴², Techno-economic model for selected technological solution) are mentioned.

⁴¹ More information about tool in Appendix 1

⁴² More information about tool in Appendix 2





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12 Appendix List

- Appendix 1 Basic information about *NERUDA* Tools
- Appendix 2 Basic information about *JUSTINE* Tools
- Appendix 3 Questionnaires (Gdansk, Glasgow, Parma, Rotterdam)
- Appendix 4 Questionnaires (Gdansk, Glasgow, Parma, Rotterdam) in more details
- Appendix 5 Basic information about cities (Gdansk, Glasgow, Parma, Rotterdam, Umeå, Brno)





Appendix 1 – Basic information about NERUDA Tools

What is NERUDA?⁴³

NERUDA is a unique computational tool based on a simple principle implemented in a complex problem:

- It optimizes waste treatment strategy in a specific region from a waste producer point of view (regarding economics and environment).
- The region is divided in hundreds of nodes in order to be able to simulate unified waste market and interaction reated to competitive environment
- It integrates waste-to-energy facilities within energy concept of cities
- It analyses various waste treatment technologies

NERUDA – one tool – many ways of results presentation according to a customer's demand The following subjects may contribute from its application:

- Strategy makers at country and/or regional level (government)
- Potential investors interested in new waste-to-energy plants
- Operators of existing plants

NERUDA – typical applications

• Concepts at regional and countries level

In 2013, NERUDA was applied to analyze the future demand for new WtE facilities in the Czech Republic. Forbidden landfilling was considered. The potential of heat delivery within existing district heating systems was adressed

• Feasibility of investmentsin waste-to-energy

Assessment of economic sustainability of projects in a specific locality. Risks such as change in production and quality of residual waste, which cannot be recycled, energy prices, legislation development and competitors strategies were evaluated.

• Waste transport optimization

Optimization of collection of waste commodities, finding a location for transfer stations and their capacities. Proposal of suitable technology for waste transport from producer to processor (road – railway – intermodal system). Daily Transport planning.

• Unified waste market modelling

Application of NERUDA tool for a region including more than one country. Impact modelling of different development of key parameters in individual EU countries (production, capacities, environmental taxes) for effective utilization and planning of Waste-to-Energy capacities.

NERUDA – Find more information about its scientific background!

ŠOMPLÁK, R.; PAVLAS, M.; KROPÁČ, J.; PUTNA, O.; PROCHÁZKA, V. Logistic model-based tool for policy-making towards sustainable waste management. Clean Technologies and Environmental Policy 16 (2014), pp. 1275–1286

⁴³ Do you need more details about our SW - <u>www.upi.fme.vutbr.cz/en/activities/energy-simulation-tools-software</u>





FERDAN, T. ŠOMPLÁK R, ZAVÍRALOVÁ L, PAVLAS M., FRÝBA L. A waste-to-energy project: A complex approach towards the assessment of investment risks, Applied Thermal Engineering, 89 (2015)), pp. 1127–1136





Appendix 2 – Basic information about JUSTINE Tools



Forecasting for Application supply-chain in waste models management

APPLICATION example One of the key applications of Justine from 2014 addressed heusehold waste produced in the Exech Republic. So, this case is utilised to introduce the basic idea, principle and outcomes of the JUSTINE tool.

THEORY

What is it about?

JUSTINE represents a computational system for simulating and forecasting incomplete data problems in waste management. From general perspective, the tool can be applied to any problem, where forecasts are performed based on spatially distributed data from previous years. From a mathematical point of view, it follows the principle of regression analysis, applied to a region divided into several sub-regions and also their parts (see Fig. 1). It processes a variety of spatially distributed statistical data (data from different regions, Fig. 2) bound together through equations and constraints (e.g. mass and energy balances). This data is supposed to be incomplete (some local information might be unavailable or data from some regions are completely missing) and uncertain (the quality of some data may be poor or of lower relevance).

Task introduction

Different levels of details are taken into account: country level (I,0), re-gional level (I,1), micro-regional level (I,2), municipalities (I,3) etc.) (see Fig. 1).

The problem handled by Justine may be visualized by a 3D plot as depicted by Fig. 3. There are different types of waste (e.g. residual waste, separately collected waste consisting of plastics, paper, glass, see ver-tical axis and sections in Fig. 3). The aim is to forecast future changes in total production of key components, the distribution of components between residual waste and separately collected waste etc. (see Time axis). This is done at all territorial units (LO to L3) at the same time.



Fig. 3 The problem of forecasting illustrated in a 3D space

Outcom

From general point of view the outcomes from the calculations are futudictions of key-parameters at all locations and integrated/aggregated values for higher organizational units.

More specifically, for our case of household waste it is:

- · production of individual fractions and their distribution between observed streams,
- · composition of residual waste and recyclables, Inver heating value.
- · separation rate for different fractions · separation efficiency for different fractions.

Additionally, performance of particular geographical unit is compared with other ones (benchmarking, future realistic targets specification)



selected fraction plastics. Fig. 4 a) shows the constant projected generation of plastic waste from households and ineffective plastics separation, as only 12% of its production was source separated (i.e. separated directly by inhabitans) in 2013. Regarding the country level, this is one of the lowest values experi-enced in the, as documented by a frequency diagram for all 205 micro-regions (see the vertical line Fig. 4b). Considering slightly decreasing overall plastics generation, a future increase in plastics yield is expected (see Fig. 4a) and years 2019 and 2020), resulting in lewer amounts of plastics in residual waste and significantly increasing efficiency (Fig. 4c). Similar outcomes were obtained for all territorial units.

about the Justine p www.upi.fme.vutbr.cz/justine



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Appendix 3 – Questionnaires (Gdansk, Glasgow, Parma, Rotterdam)

Appendix 3a – Gdansk Questionnaire

	FACULTY institute		Institute	of Process Engineering		
	OF MECHANICAL of	Created by	,Br	i Gregor, Jri Kropac	Approved by	Martin Pavlas
_	ENGINEERING engin	Type of document		Ruggedized QST	Project number	XXX
		Revision	1	Date	13.01.2018	Brno
	÷	QUESTIC	NAIRE - RUGGEDISED P	ROJECT COOPERATION	1	5. C 74.05
	Completed by:	Author: Joanna Tobolewicz,	Institution: URZAD	Colonale	Date: February	E-mail:
	10.000.000.0000000000000000000000000000	Pełnomocniczka Prezvdenta	MIEISKI W GDAŃSKU	city: Gaansk	2018	/panna.tobol
		Miasta				ewicz@odons
A		BASIC INFORMATION	ABOUT WASTE MANAGEMENT	IN YOUR CITY	Yes/No	Comments
A01	is there a waste may	nagement plan or similar strategic	document in place?		ves	
402	Is waste production	registered for individual produce	rs - house number?		VPS	
403	Do you have any dat	a on individual waste codes/stra	am production and disnosal av-	allable?	VIC	
404	Are there any rublis	available data on individual was	e rodes and urtics and dispose	alasiahla?	965	
4.05	Is municinal waster	ollection performed by garbage t	nucks?	ar avanaute :	Viac	
405	Is any advanced was	to collection technology gardage t	7 (a.a. Vanuum purtame Maten	Taifum	yes	
400	is any advanced was	to collection technology resized	in the future? Is a Manture to	Harrish Matter Telfuel	- 10	
AUT	is any advanced was	te collection technology planned	i in the ruturer (e.g. vaccum sy	stems, wetro tairunj	na	
AUS	is municipal waste o	offection monitored by GPS of ot	ner.sensors:		yes	
A09	Are underground m	unicipal waste containers used?	4-		yes	over a dozen
A10	Are municipal waste	containers weighed when empt	ed?		no	
A11	Are municipal waste	e containers tracked by any type o	f sensor? (fill level)?		no	
A12	Are there any analy:	sis of municipal residual waste co	mpounds available? From what	year? How frequent?	no	
8		BASIC INFORMATION ABOU	T COLLECTION OF MUNICIPAL V	NASTE IN YOUR CITY		
801	Is a separate munici	pal waste collection available for	most citizens?		yes	
802	is paper municipal v	vaste collected separately?			na	
803	Is plastic municipal	waste collected separately?			no	
804	Is metal municipal v	vaste collected separately?			no	
Đ05	Is tetra pack municip	pal waste collected separately?			no	
B06	Is glass municipal w	aste collected separately?			Ves	
807	is biodegradable mu	unicipal waste collected separatel	v?		ves	
808	is any other of muni	cipal waste compounds collected	separately?		no	
809	is there kernside m	llection system operated?			60	
002	Is there here bande ou	needen af presid openateur.				
10		BASIC INCORDATIO	NABOUT FACE THES IN YOUR C	TV (REGION)	_	
001	for the series on consisting	al waste section line operated in	the silu?	in heading	1000	
001	to there any municip	al waste sorting line operated in	dia dia min.22		yes	
0.02	is there any municip	an waste composting unit operate	a more cryrr		yes	
CUS	is there any waste-t	o-energy unit operated in the bity	if		yes	
C04	is there any mechan	iicai-biologicai waste treatment u	nit operated in the city?		yes	
CUS	Is there any transfer	station operated in the cityr			no	
C00	Is there any waste v	vater treatment plant operated in	the city?		yes	
C07	is there any municip	al waste landfill operated in the	city (near region)?		yes	
608	Is there any other ty	pe of municipal waste treatment	operated in the city (near regio	2n]?	nd	
C09	Is there any waste n	ecycling plant operated in the city	(near region)?		yes	-
C10	Is there any central	district heating operated in the ci	ty (near region)?		yes	
C11	Is there any waste o	ollection yard operated in the city	7		yes	
D		BASIC INFORMATION	ABOUT COLLECTION VEHICLES	IN YOUR CITY		
D01	Are there standard t	fuel vehicles used (gasoline or die	sel]?		yes	
D02	Are there LPG fuel v	ehicles used?			no	
D03	Are there CNG fuel	vehicles used?			na	
D04	Are there electric ve	ahicles used?			na	
DOS	Are there hybrid fue	al vehicles used?			no	
D05	Is fuel consumption	of vehicles monitored online?			ves	
007	is engine speed of y	ehicles monitored online?			ves	
					1	
E		BASIC INFORMATION ARC	HIT COLLECTION SYSTEM AND I	TS ORGANIZATION		
FOI	is the collection nor	formed according to regular/onri-	dir schedules?		VDE	
500	Are the collection re	with a planned based on actual his	h of wate in the containers or	Finite los demand/heramic collection)?	yes	
502	the me conection ro	notes planned by set of actual hig	non waste in the containers or	ours four-nervance oknamic conection[1	ng	
003	have the routes bee	in optimized by any software?			yes	
25,44	Here the individual o	onection venicles routes tracked t	little feasting free sameta		yes	
205	Are the vehicles we	ignited before emptying at the fac	anty (sorting, title, WIE)?		yes	
100	mave the emission f	rom conection been analysed by	any study?		no	
207	are the routes optin	nized aiming at emission reductio	nr		no	
E08	Are there any online	e information about the density o	f transportation available in yo	ur city?	yes	-
E09	Are there any data a	bout the density of transportatio	n available in your city?		yes	
E10	Are the information	about collection routes of individ	lual vehicles archieved?		yes	
£11	Are the information	about collection routes of individ	lual vehicles available for futur	e investigations/analyses?	no	
E12	Is there kerbside co	llection system operated?			no	





Appendix 3b – Glasgow Questionnaire

-	FACULTY institute		In	stitute of P	rocess	Engin	eering
	DE MECHANICAL of process	Created by	Jiří Greg	or, Jiří Kropáč	Approv	ed by	Martin Paylas
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	ENGINEERING engineering	Revision	1	Date	13.1	.2018	Bruo
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	QUESTIONAIR	E - RUGGE	DISEDI	ROJECT	000	ERAI	lion
	Completed by:	distant.	An other	esb.	1.1		6-mail
A	BASIC INFORMATION ABOUT WA	STE MANAGEMENT I	N YOLK CITY	1	Ves/No	T	Comments
A01 Is there	a waste management plan or similar strategic docume	nt in place?			YES	https://www	v alasaraw adv.ut/Index.asux?article/d+16572
A02 Is waste	production registered for individual producers - hous	e sumber?			NO.	Contraction of	
A03 Do you	have any data on individual wasts codes stream produ	ction and disposal avail	able?		NO	The data is	not split in to EU waste codes
A04 Are then	e any public available data on individual waste codes [reduction and disposal	avalable?		2.2	https://o	vive and and unit of Antonia and Antonia and Antonia
A06 Is any a	franced strate collection technology sealted? in a V	action systems. Metro	Taif(ri)		NO		
A07 Is any a	dvanced waste collection technology planned in the fit	mre? (e.g. Vacuum sys	tems, Metro Ta	nifum)	VIS.	Smart litter	bins will be deployed in the future in the city
A08 Is manic	cipal waste collection monitored by GPS or other sens	ori?	CALL PROPERTY.	0.00 a.b.	ALC: NO.	Track You	' installed on vehicles
A09 Are und	erground municipal waste containers used?				80		
A10 Are mu	icipal waste containers weighted when emplied?	A 178 () A			NO.	Only vehicle	ies are weighed
All Are mur	a capa analytic of remaining tracked by any type of sensor	(fill level) (sublishe? From schut :	unger Hour free	used?	VIS VIS	As above - Lost data is	smart bins to be installed in city centre
ALL PART SHARE	e nej marjas es manejas resona ware composito	ar and the second second	Seat 1 Laure 1994	dette:	10000	Lant Gata in	FIGURE STATES THE DOLE MINING OF THE
в	BASIC INFORMATION ABOUT COLLECTION	ON OF MUNICIPAL V	VASTE IN YO	URCITY	1.000		
B01 Is a sepa	arate municipal waste collection availbale for most citi	zenis?			YES		
B02 Is paper	municipal waste collected separately?				XO	Paper, plas	tic and aluminium are collected in one
BO3 Is plasta	c muticipal waste collected separately?				30	As above is As shown I	102
B05 Is tetra i	nack municipal waste collected separately?				NO	Residents of	can take tetra nack to recycle conts.
B06 Is glass	municipal waste collected separately?				YES		
B07 Is bode	gradable municipal waste collected separately?				VES	Food and g	parden waste
B08 Is any o	ther of municipal waste compounds collected separate	dy"			NO	Card board	can be taken to recycling points
B09 [Is there	kerbside collection system operated?				11.5		
c	BASIC INFORMATION ABOUT FAC	TLITTES IN YOUR C	ITY (REGION)			
C01 Is there	any municipal waste sorting line operated in the city?		in pasto.	-	VES		
C02 Is there	any municipal waste composting unit operated in the	dity?			NO	Outwith cit	ty boundary. Sent to private sector plant
C03 In there	any waste-to-energy unit operated in the city?				YES	Due to be o	operational 2018
C04 Is there	any mechanical-biological waste treatment unit operat	ed as the city?			80		
C06 Is there	any waste water treatment plant operated in the city?				112	Run by Sev	ottish Water
C07 Is there	any municipal waste landfill operated in the city (near	region)?			YES	Private sec	tor site
C08 Is there	any other type of municipal waste treatment operated	in the city (near region)	77		80	(10.08752)	Nat -
C09 Is there	any waste recycling plant operated in the city (near re	gion)?			WES-	Materials R	lecovery Facility (MRF)
C10 Is there	any central district heating operated in the city (near r	egian)?			2.0.1	A municipal	I titlWorks
C11 Is there	any waste couecoon yarn operates in the city:					4 mascipa	ity operated sites and other private sites
D	BASIC INFORMATION ABOUT COLI	LECTION VEHICLES	IN YOUR CIT	NY		-	
D01 Are then	e standard fuel vehicles used (gasoline or diesel)?				NFS.		
D02 Are then	e LPG fuel vehicles used?				30	-	
D03(Are the	e CNG fuer vehicles used?				3.0	-	
D04 pure the	e bybeid fuel vehicles used?				50		
D06 In fael o	onsumption of vehicles monitored online?				YES.	Recorded v	via 'Track You' system
D07 Is engin	e speed of vehicles monitored online?				30		
-							
E Fot To the or	BASIC INFORMATION ABOUT COLLEC	HON SYSTEM AND I	IS ORGANIZ	ATION	124	-	
E01 Is the co	collection performed according to regular periodic sche	in the containers or h	ins (on-demand	dynamic collection	7 30	-	
E03 Have the	routes been optimized by any software?	or an are second or a weat	and the second second	Constant Constant	YES		
E04 Are the	individual collection vehicles routes tracked by GPS?				YES		
E05 Are the	vehicles weighted before emptying at the facility (sort	ing line, WiE)			VES		
E02 Are for	r emission from collection been analysed by any study	1			100	Final int -	Reament in prededely higher activity how
E08 Are the	e any ordine information about the density of transnor	tation available in your	city?		NO	1 mill 100 6	statisticy is prossing algare phoney newever
E09 Are then	e any data about the density of transportation available	t in your city?			NO		
E10 Are the i	information about collection routes of individual vehic	ies archieved?			325	Track You	system used as above
E11 Are the	information about collection routes of individual vehic	les available for future u	nvestigations/ar	alyses?	YES	Track You	system used as above
E12 Is there	kerbase collection system operated?	anavan ya ando ilan	A. M. S. C. C. C. U. U.	0.0015550.5	1.11		





Appendix 3c – Parma Questionnaire

	1	FACULTY institute	Institut	e of F	Process E	ngine	ering	
		OF MECHANICAL of process Created by	Jiři (Gregor,	liří Kropáč	Approv	ed by	Martin Pavlas
		Type of docume	nt F	Ruggediz	ed QST	Project	number	xxx
		ENGINEERING engineering Revision	1		Date	13.1	2018	Brno
		OUESTIONAIRE - RUGGEDISE	D PRO.	JECT	COOPH	RATI	ION	
_	<u> </u>	Completed by Author:	Institut	ADAT:	Cay:	D	ne.	E-mati
	÷							
A		BASIC INFORMATION ABOUT WASTE MANAGEME?	NT IN YOUR	СПУ		Yes/No		omments
A01	Is there a	waste management plan or similar strategic document in place?				YES		
A02 403	Ls waste	production registered for individual producers - house number?	Cable Server			VES .	-	
A04	Are there	any public available data on individual waste codes production and disposal a	rvatiatue:			NO		
A05	Is munici	pal waste collection performed by garbage trucks?				ALES .		
A06	Is any ad-	anced waste collection technology realized? (e.g. Vacuum systems, Ma	etro Taifun)			NO		
A07	Is any ad-	anced waste collection technology planned in the future? (e.g. Vacuum	systems, Met	ro Taifun)	-		
A08	Is municip	pal waste collection monitored by GPS or other sensors?				.50	should be	next year
A10	Are munic	ground municipal waste containers used:				VES	-	
A11	Are muni	ipal waste containers tracked by any type of sensor? (fill level)				NO		
A12	Are there	any analysis of municipal residual waste compounds available? From w	hat year? How	frequent	2	YES		
B	•	BASIC INFORMATION ABOUT COLLECTION OF MUNICIPA	L WASTE IN	YOUR		Contraction of the	_	
801	Is a separ	ate municipal waste collection availate for most citizens?				VES		
B03	Is plastic	municipal waste collected separately?				VIS	togheter v	with metal
B04	Is metal n	nunscipal waste collected separately?				VIS	togheter v	with plastic
B05	Is tetra pa	ck municipal waste collected separately?				VI5	with plast	ic and metal
B06	Is glass n	nunicipal waste collected separately?				YES		
B07	Is biodegi	adable municipal waste collected separately?				VES	Conserve	nie fram medanie
B00	Is there b	wholds collection system operated?				ATS	Glass and	oreen waste
2007	LP GROUP R	conclusion operation.					Cars an	green ware
с		BASIC INFORMATION ABOUT FACILITIES IN YOU	R CITY (REG	ION)				
C01	Is there a	ny municipal waste sorting line operated in the city?				YES		
C02	Is there a	ay municipal waste composting unit operated in the city?				YES		
C03	Is there are	ny waste-to-energy unit operated in the city?				VIS		
C04	Is there a	ny mechanical-biological waste treatment unit operated in the city?				VES		
C05	Is there a	ny transfer station operated in the city?				AUS		
C07	Is there a	ny municipal waste landfil operated in the city (near region)?				NO		
C08	Is there a	ny other type of municipal waste treatment operated in the city (near rej	zion)?			NO		
C09	Is there a	ay waste recycling plant operated in the city (near region)?				VES-	_	
C10	Is there are	ny central district heating operated in the city (near region)?				AES.	both form	a waste and from g
CII	Is there at	iy waste collection yard operated in the city?				110	-	4
D		BASIC INFORMATION ABOUT COLLECTION VEHICL	ES IN YOUR	CITY				
D01	Are there	standard fuel vehicles used (gasoline or diesel)?				VIS		
D02	Are there	LPG fuel vehicles used?				YES		
D03	Are there	CNG fuel vehicles used?				NO	_	
D04	Are there	electric vehicles used?						
D05	Is fuel co	nyona rati vencies used.				NO		
D07	Is engine	speed of vehicles monitored online?				NO		
	1.12		0.0000000000	1100000	245			
E		BASIC INFORMATION ABOUT COLLECTION SYSTEM AN	D ITS ORGA	NIZATIO	ON	Contract of the		
E01	Is the col	ection performed according to regular periodic schedules?			and a strategy	YES		
E02	Have the	succost routes planned based on actual tigh of waste in the containers -	or ours (ou-or	mano-dyn	ame conection)	NO	-	
E04	Are the in	dividual collection vehicles routes tracked by GPS?				50	should be	gin next year
E05	Are the ve	hicles weighted before emptying at the facility (sorting line, W(E)				VES		Carlos Additional and
E06	Have the	emission from collection been analysed by any study?				NO		
E07	Are the ro	utes optimized aiming at emission reduction?	100 M			NO		
E08	Are there	any online information about the density of transportation available in yo	our city?			NO		
E10	Are the m	any one about the ornshy of transportation available in your city?				NO	-	
E11	Are the in	formation about collection routes of individual vehicles available for futu	ire investigatio	ns analys	es?	NO		
E12	Is there k	erbside collection system operated?				NPS-		





Appendix 3d – Rotterdam Questionnaire

	-	FACULTY inst	titute		I	nstitu	te of I	Process 1	Engine	ering	
		DE MECHANIC	Al of r	rocess	Created by	Jiří	Gregor, J	iří Kropáč	Approv	ed by	Martin Pavlas
		CH MECHANIC			Type of document	1	Ruggedize	ed QST	Project	number	XXX
		ENGINEERING	engine	ering	Revision	1	Section 10	Date	13.1	.2018	Brno
		OUESTIC	NAIR	E - RUO	GEDISED	PRO	JECT	COOP	ERAT	ION	
_	1	QUISTIC	Co	moleted by:	Author:	herma	tion:	City.	D	214.	E-mail
A		BASIC INFO	RMATION	ABOUT WAS	TE MANAGEMENT I	N YOUR	CITY		Yes/No		Comments
A01	Is there a	waste management plan o	r similar stra	tegic documen	it in place?				YES		
A02 401	Do you ha	production registered for a	avaste nodes	ducers - nouse	tion and disposal avail	able?			VES		
A04	Are there	any public available data o	n individual v	waste codes pr	roduction and disposal	available?	8		NO		
A05	Is municip	pal waste collection perfor	med by garb	age trucks?					YES		
A06	Is any adv	vanced waste collection ter	chnology real	lized? (e.g. Va	cuum systems, Metro	Taifun)			NO		
A07	Is any adv	vanced waste collection ter	chnology pla	or other sense	ure? (e.g. Vacuum sys	stems, Me	tro Taifun		VES	T	me will learn
A09	Are under	ground municipal waste co	ontainers use	d?	ALS:				YES	00.231	
A10	Are music	cipal waste containers weij	ghted when a	emptied?					VES	Incidenta	1
A11	Are munic	cipal waste containers trac	ked by any t	ype of sensor?	(fill level)				YES		
A12	Are there	any analysis of municipal i	residual wast	te compounds	available? From what	year? How	v frequent		wis.	2 times a	year
в		BASIC INFORMATIO	ON ABOUT	COLLECTIO	N OF MUNICIPAL V	VASTE I	VOUR O	TTY			
B01	Is a separ	ate municipal waste collec	tion availbale	for most citiz	ens?				VES		
B02	Is paper n	nunicipal waste collected s	eparately?						VES		
B03	Is plastic	municipal waste collected	separately?	acatala d					HIS	7 loadies	stations for his cost
B05	Is tetra na	ck municipal waste collect	conscient sep ted senarately	v?					VIS	/ wading	stations for oig part
B06	Is glass m	unicipal waste collected s	eparately?						YES		
B07	Is biodegr	radable municipal waste co	flected separ	ately?	2020				YES	Not in fla	ts
B08	Is any oth	er of municipal waste con	npounds coll	ected separatel	ly?				VIS	Bulky wa	ste -Textile shoes
B09	1s there as	erbside collection system o	operated?							not my d	epartment
с		BASIC INFO	RMATION	ABOUT FAC	ILITIES IN YOUR C	ITY (REC	HON)				
C01	Is there at	ny municipal waste sorting	ine operate	d in the city?			0.000		NO	market p	arty
C02	Is there an	ny municipal waste compo	sting unit op	erated in the c	ity?				NO	market p	arty
C04	Is there as	ny waste-to-energy unit op	caste treatme	city? at unit operate	d in the city?				NO	market p	aty stv
C05	Is there as	ny transfer station operate	d in the city)	o at the city.				YES	indiact p	4.Q
C06	Is there as	ny waste water treatment j	plant operate	d in the city?					YES	market p	arty
C07	Is there as	ny municipal waste landfill	operated in t	the city (near 1	region)?	1.0			NO		
C08	Is there at	ny other type of municipal av maste secucing plant of	waste treatm	sent operated t	n the city (near region)?			NO.	all marke	t party
C10	Is there at	ny central district heating of	operated in th	te city (near reg	gion)?				YES		
C11	Is there as	ny waste collection yard of	perated in the	e city?					NO:		
-		B 1 (R.C. 15/10.03)		NOTE COTT		NAT BLOCK	a and the s				
DOI	Are there	BASIC INFOR	MATION A	diagely?	ECTION VEHICLES	IN YOU	K CHY		VES		
D02	Are there	LPG fuel vehicles used?	a (geromic e	webber.					NO		
D03	Are there	CNG fuel vehicles used?							NO		
D04	Are there	electric vehicles used?							NO		
D05	Are there	hybrid fuel vehicles used?	sitoral online	0					NO		
D07	Is engine	speed of vehicles monitore	ntored online?	12					NO		
-											
E		BASIC INFORMAT	TION ABOU	T COLLECT	ION SYSTEM AND I	TS ORG.	ANIZATIO	0N		_	
E01	Is the coll	ection performed according	ig to regular/	periodic sched	lules?	ine Con de	and data	unic onflaction)	VIES .	_	
E03	Have the	routes been optimized by a	ny software'	nign of waste	an the containers of t	uns (ou-de	mana uyla	ande conecuon)	YES		
E04	Are the in	dividual collection vehicles	routes track	ced by GPS?					YES		
E05	Are the ve	ducles weighted before en	ptying at the	facility (sorth	ig line, WtE)				MS		
E06	Have the a	emission from collection b	een analysed	by any study?					NO	_	indicastly
E08	Are there	any online information also	out the densit	v of transport	ation available in your	city?				pot my A	exartment
E09	Are there	any data about the density	of transport	ation available	in your city?					not my d	epartment
E10	Are the in	formation about collection	routes of inc	dividual vehicle	es archieved?			100	VES	partially	
E11	Are the in	formation about collection	routes of inc	fividual vehicle	es available for future	nvestigati	ons analyse	\$87	YES		1000284010214
1.14	112 more R	causage councilon system (speciate@c							and my d	Cipras UlliPetas





Appendix 4a – Gdansk Questionnaire in more details

	FACULTY Institute		1	nstitute of Process Engineering		
	OF MECHANICAL of	Created by		Jiri Gregor, Jri Kropac	Approved by	Martin Pavlas
	ENGINEERING engin	Type of document.		Ruggedized QST	Project number	XXX
		Revision	1	Date	13.01.2018	Brno
	8 8	QU	ESTIONAIRE - RUGGED	ISED PROJECT COOPERATION		
	Completed by:	Author: Joanna Tobolewicz, Pełnomocniczka Prezydenta Miasta	Institution: URZĄD MIEJSKI W GDAŃSKU	ory: Gdansk, PL	Date: February 2018	E-mail: joanna.tobol ewicz@gdans
A		BASIC INFORM/	ATION ABOUT WASTE MANA	SEMENT IN YOUR CITY	Yes/No	Comments
A01.	Is there a waste man	agement plan or similar strategic	document in place?		yes	
A02	Is waste production	registered for individual produce	rs - house number?		yes	
	 Is there any kind If "YES" could you How the amount 	or of PAYT (pay-as-you-throw) system a shartly describe the basic principi is reported considering answers A	n in adopted in Gdansk? (es? 20 and A11 are negatives (no	bms/containers weighing)?		
A03	Do you have any dat	a on individual waste codes/stre	am production and disposal a	vallable?	yes	1
A04	Are there any public	available data on individual wast	e codes production and disp	osal available?	no	1
A05	Is municipal waste o	ollection performed by garbage to	rucks?	wao-owa5%	yes	1
A06	is any advanced was	te collection technology realized	? (e.g. Vacuum systems, Metr	o Taifun)	no	
A07	Is any advanced was	te collection technology planned	in the future? (e.g. Vactum	systems, Metro Talfun)	no	1
A08	is municipal waste c	ollection monitored by GPS or at	her sensors?	openance concernance and	yes	
	How long has it bee Could you provide u	n in operation? s more information about the solut	tion/SW7 What is the moin pr	inciple of the SW? How the data is used? What typ	es of reports does it provide,	etc.7
A09	Are underground mi	unicipal waste containers used?			ves	over a dozen
A10 A11	Are municipal waste Are municipal waste	containers weighed when empti containers tracked by any type o	ed? f sensor? (fill level)?		no no	
A12	Are there any analy:	sis of municipal residual waste co	mpounds available? From wh	at year? How frequent?	no	
B		BASIC INFORMATION	ABOUT COLLECTION OF MUN	ICIPAL WASTE IN YOUR CITY		-
801	is a separate munici	pair waste conlection available for	most citizens?		1995	-
802	is paper municipal w	vaste collected separately?			no	
204	is paste municipal w	usite collected separately?			10	
805	is totra nack municip	al wate collected separately?			00	
800	is plays municipal wi	aste collected senarately?			LUNK	
B07	is biodegradable mu	inicipal waste collected separately	v?		995	
	Questions 801 to 80 Covid you descrit collected. Dr are Was there a disc Covid we have as efficiencies of inc Where do you se Do you have sor	17 be the collection system in more de they collected together in one dry ussion how to set up the system op some data about the performance a fividual components? What is the is provi and cons of this system? is bonuses, subsidies or other finan	tails? Does it mean that only i recycloble (co-mingled system timally? What were the reaso it he system. What are the av rate of marketable fractions? Icial support from the regione	stowaste and gloss are collected separately and the 1/2 ns for adopting system likes this? erage yields of individual commodities per capita? I What is the rejection rate at sorting line? //country government to pramote separation? If YE	other fractions, i.e. paper, p How was the development of 5, to what extent?	lastics are not separation
808	is any other of muni	cipal waste compounds collected	separately?		no	
809	is there kerbside col	lection system operated?	auto and a second a		00	
		and the second se				
c		BASIC INFORM	ATION ABOUT FACILITIES IN	YOUR CITY (REGION)		0
C01	is there any municip	al waste sorting line operated in	the city?		yes	
	Commets/Cuestion • What are the on • Which types of w • What is the next • Bask balance: He	ns: nual capacity(les) of facility/facility easte ove treated at sorting line? Is step after sorting? What are the p ow much percent of the input goes	es? It only content recycling bin a reducts (codes according to W to residue stream as rejection	s specified in 802 to 804 or other streams findustric NAP, EN specification etc.) ? (volume and weight). Partly asked in 807	if waste/? What is the share?	

田



C02. Its there any municipal waste compositing unit operated in the city??	steel.
B3 is there any waste to energy unit operated in the city?	Ves
Comments/Dumbnes	1
New WTE should be in operation by 2021, Processing capacity of 160,000 tonnes Could you provide brief specification of the project: Expected input stream - Recsidual waste/RDF from MBT, in case of What is the expected annual production of heat and electricity? While the heat be delivered to district heating system?	f both, please, provide shares?
M Is there any mechanical historical worth treatment unit prograted in the rity?	1 1000
The Gdomik MBT plant is described in an overview document from 2015 (http://www3.gdos.gov.pl/Documents/GO/Bapertyay/Ekspertya/K20MBP_IIIh/20etap_%2022-06-2015%20+%202ah/C59 • Are the stated data still up-to-date? (especially Tab. 265 and Rys. 62 in the document) • Is it planned any form of cooperation of the MBT plant with the new WTE plant? (e.g. RDF utilizing, input waste protec • Are there any project or intention of new technologies operation or expansion of operation related to the described M	i yes 9682aczniki.µa¶) ratment,) WT plant?
Is there any transfer station operated in the city?	no
6 is there any waste water treatment plant operated in the city?	yes
7 Is there any municipal waste landfill operated in the city (near region)?	yes
8 Is there any other type of municipal waste treatment operated in the city (near region)?	no
5 Is there any waste recycling plant operated in the city (near region)?	yes
0 Is there any central district heating operated in the city (near region)?	ves
 In memory with plants suppose to deal non-non-to-any or these DHSS? In what atmoster (question Co3)? What is the other/Committoant heat sources and what fluels are combusted? What is the current trend in overall DHS demand? Are new consumers attracted or more are disconnected? Are there is energy in buildings, industry, and/or due to the implementation of decentralized renewable sources (local solar heating) 	serious drops in demand due to more efficient use of ng, heat pumps, etc.]?
I is there any waste collection yard operated in the city?	yes
BASIC INFORMATION ABOUT COLLECTION VEHICLES IN YOUR CITY	C
1 [Are there standard fuel vehicles used (gasoline or diesel)?	yes
2 Are there LPG tubl vehicles used?	no
a Are mere und rulei venicles used?	no
Are there execute verticles used: Ann there include a statements	no
23 Are there myond rule venicles used?	no
In the consumption of versions monitored onliner	yes
Comments/Covertions relevant to DDG a DD? (answer maybe partly covered by ADR) Could you provide us more information about the solution/SW? Could you describe in more details, what data is collected and how it is used? Do you manitor a emissions pollutants?	
E BACK INFORMATION ABOUT CONCETTALAND IN ONE AND THE ASS AND AT AN	
E BROIL INFORMATION ABOUT COLLECTION STSTEM AND ITS ORGANIZATION	10000
In the construct performed according to regularyperiodic schedules? And the reduction periodic schedules at the land on actual black of the construction of the descent of the de	Contract Contract
Pere the contention routes planned based on actual right or waste in the containers or bins (on-demand/dynamic collect). Make the router base postimized by set collected?	nong c
Comments/Questions What type of software do you use for optimization? When old you start with routes optimization? Why have you started routes optimization? Are there any future challenges? Do you address the denuity of transportation when planning (question E08)? (f YES, how?	1 195
Are the individual collection vehicles routes tracked by GPS?	yes
5 Are the vehicles weighted before emptying at the facility (sorting, line, WIE)?	yes
6 Have the emission from collection been analysed by any study?	no
7 Are the routes optimized aiming at emission reduction?	no
8 Are there any online information about the density of transportation available in your city?	yes
9 Are there any data about the density of transportation available in your city?	yes
D Are the information about collection routes of individual vehicles archieved?	yes
1 Are the information about collection routes of individual vehicles available for future investigations/analyses?	no
12 is there kerbside collection system operated?	no





	Questionnaire	Inoti	e uelo	Ducases I	-	a a mi m a	
FACULTY Institute	Controllor	Insu	tute of	Process I	ngin	eering	
ENGINEERING engineering	Created by	JU	Gregor,	JITI Kropac	Approv	red by	Martin Pavias
Rest Contractor of Contractor	Type of document		Kuggeon	Dett	Project	number	222
	Revision	1	0.552.000	Date	13.1	.2018	Brno
QUESTION	VAIRE - RUGO	JEDIS	SED P	ROJECT	COO	PER	ATION
Completed by:	Author Ing. Marco MORDACCI, Istruttore Direttivo Tecnico	Institutio di I	n Comune ¹ arma	city Parma, Italy	Date Feb	wuary 2018	E-mail m.mordacci@comune.parma.i
BASIC INFORMATI	ON ABOUT WASTE MAN	AGEME	T IN YOU	RCITY	Yes/No	1	Comments
1 Is there a waste management plan or	similar strategic document in p	place?	an an saint an saint		YES		5-000 000000
2 Is waste production registered for in	fividual producers - house num	aber?			YES		
(f "Yes", we have additional quest Cauld you briefly de What percentage of What fractions are i (f "NO", how is the information u	Jons: scribe the PAYT system applied inhabitants is included into PA ncluded/excluded? ied?	to your cit YT? Are on	y? y areas of ci	ty excluded? How is	the system	organized fo	or apartments with more flats?
03 Do you have any data on individual y	vaste codes/stream production	and dispo	sal available	?	YES		
04 Are there any public available data o	n individual waste codes prod	uction and	disposal ava	lable?	NO	-	
05 Is municipal waste collection perform	ed by garbage trucks?				VES		
Can you use garbage trucks with a Do you use garbage trucks with a https://www.youtube.com/watci Is any advanced waste collection tec Is any advanced waste collection monitor Is any advanced waste collection monitor Comments/Questions Control you shortly describe the are	s of gamage mucor lifting arm for automatic oper http://www.svKP8p8i// hnology realized? (e.g. Vacuu hnology planned in the future? ed by GPS or other sensors? sect? What is the main mativa	nating with in systems, (e.g. Vacu	smail contai Metro Taifa um systems,	ners e.g. 1201 or 240 n) Metro Taifun) offection in the futur	01 or other NO NO	"advanced" should be	system? next year trucks/containers/bins will be
09 Are underground municipal waste co	ntainers used?				NO	-	
Are municipal waste containers weig	nted when emptied?				MES		
 How is the weighing performed? scales an lifting/hydraulic arms? What kind of identification system What fractions are weighted (and Do you weight some other waste What type of bins do you use in F as examples? We have found some 	Which system for weighing do ns is used to pair the informat y separately collected fraction or a waste fraction? auma dominantly? is the syste ne information about bins in th	you use: o ion bin - citi s - it means m varied in ie case stud	n garbage tri zens (releva , (plastic + p different pa ly - do you u	ucks, self-weighing c noe with 802) sper and cardboard rts of the city (reside se some extra or spe	ontainers b + glass) bas nitial areas, nific bins?	ins, etc.? Do ved on answ city centre,	you have special electronic ers 803 a 804. etc.) Can we have some photo
11 Are municipal waste containers track	ed by any type of sensor? (fill	level)		11 6	NO	-	
Comments/Cauestions Could you provide us with the do BASIC INCOMMENTATION APP	name waste compounds avai	woste?	I WASTE	IN VOLTE CITY			
01 Is a separate municipal waste collect	ion available for most citizens?	erneur A	L WASTE	L. IOCA CITI	VEN		
2 Is paper municipal waste collected se	parately?				YES		
3 Is plastic manicipal waste collected s	eparately?				VES	togheter v	ith metal
04 Is metal municipal waste collected se	parately?				YES	togheter w	vith plastic
05 Is tetra pack municipal waste collect	ed separately?				YES	with plasti	c and metal
 comments/causestions (BO2 to BO5) The system, where three common discussion how to set up the syste Could we have some data about separation efficiencies of individu rejection rate? Where do you see pros and cons 	Ittles Dry recyclables (plastic, r en optimolly? What were the r the performance of the system al components? What is the ty of this system?	netal - tin c reasons for ? What are pical comp	ans, tetra po adopting sy the average asition of th	ick), Glass and Gree tem likes this? yields of individual e dry recyclable bin?	n waste are commoditie What is the	: coñected, i is per capito e rate of ma	s operated. Was there a 17 How was the development of rketable fractions, What is the





B06 [Is class numicinal waste collected senarately]	VES	
B07 Is biodecradable municipal waste collected separately?	VES	
B08 Is any other of municipal waste commands collected senarately?	VES	Green waste from cardening
B09 [s there kerbside collection system operated?	YES	Glass and green waste
C BASIC INFORMATION ABOUT FACILITIES IN YOUR CITY (REGION)		
C01 Is there any municipal waste sorting line operated in the city?	YES	
Questions		
 How many facilities are operated for MSW produced in Parma (One, or more?) 		
What one the annual capacity(ies) of facility/facilities?	2010 BE	
 Which types of waste are treated at sorting line? Only dry recyclables as specified in B02 to B04 or other What is the work stars after control 2 What are the work star (and a provide to WDAR. Characteristic) 	r streams?	
 What is the next step after sorting? What are the products (codes according to what, Er specification e Basic bolance: How much percent of the input oper to residue stream as rejection? (volume and weight) 	. Partly asked i	805
C02 Is there any municipal waste composting unit operated in the city?	YES	
C03 Is there any waste-to-energy unit operated in the city?	YES	
Comments/Coversions		
IREN Waste to Energy Plant		
 What is the design capacity of the facility? 130 kt/y, 70 kt/y household waste from Parma (?? kt/y) and (http://www.up.th.ba.com/ourteb?ucapu05.(ISB(d)) 	surroundings o	nd 60 kt/y industrial
Plant is in operation since 2013		
· Residual waste is treated by mechanical-biological plant prior to its incineration in the WtE plant. includ	fing waste from	Parma? What is the basic material balance
of this MBT plant? What are the outputs streams and amounts?		
It delivers heat to district heating system of Parma (hot water)		
 Does it also deliver heat to other consumers (industrial sector)? What is the set delivery of heat and electricity, e.g. in 2015? 		
What is the R1 factor (Energy of Hells and electricity, e.g. in 2020) What is the R1 factor (Energy efficiency)?		
What type of flue gas cleaning is adopted?		
Water cooled grate (reciprocating type);		
Horizontal Bailer;		
Flue gas treatment system:		
First Reactor and First Fabric Filter:		
Second Reactor and Second Fabric Filter;		
NOx Selective Catalytic Reduction (SCR).		
Reagents: ammonsa, activated carbon, lime, sodium bicarbonate.		
 On the website (http://eng.grupponera.it/group/business_activities/innovation_services/customer_tech is the information that WAS alant is in testing mode? What is the situation is noundaur? 	nnicu(_services/	engeneering/plants_designed/pageo.html)
as the windown that were plant is in testing mode: while in the second of in movements:		
C04 Is there any mechanical-biological waste treatment unit operated in the city?	VES	
C04 Is there any mechanical-biological waste treatment unit operated in the city? C05 Is there any transfer station operated in the city?	VES VES	
C04 Is there any mechanical-biological waste treatment unit operated in the city? C05 Is there any transfer station operated in the city? Comments/Questions Comments/Questions	YES YES	
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C04 Is there any mechanical-biological waste treatment unit operated in the city? C05 Is there any transfer station operated in the city? Comments/Questions • Could you shortly describe the function? • What is the annual capacity of transfer station? • What is the annual capacity of transfer station? • What is the annual capacity of transfer station? • What is the annual capacity of transfer station? • What technology/type of fransfer station is used (pressing into containers, type of containers) C06 Is there any waste water treatment plant operated in the city? C07 Is there any unscipal waste leadfill operated in the city (near region)? C08 Is there any central distric beating operated in the city (near region)? C09 Is there any central distric beating operated in the city (near region)? C09 Is there any central distric beating operated in the city (near region)? C09 Is the overoil heat demand in DHS of City of Parma (This heat will be channelled via a 7.5 network). • What is the overoil heat demand in DHS and what share/partion of it delivers ifRN WE? • What is the current trend in overal DHS demand? Are new consumers attracted or more are disconnect efficient use of energy in biolikings, industry, and/or due to implementation of decentrolized renewable C11 Is there standiard fiel vehicles used? D1 <td>YES MES VES NO NO YES VES km two-tube p ted, Are there so sources (local s YES YES YES Are these vehicl ages? NO</td> <td>both form waste and from gas peline to Parma's existing district heating rious drops in demand due to more olar heating, heat pumps, etc.) 4 es preferably used in specific areas of the</td>	YES MES VES NO NO YES VES km two-tube p ted, Are there so sources (local s YES YES YES Are these vehicl ages? NO	both form waste and from gas peline to Parma's existing district heating rious drops in demand due to more olar heating, heat pumps, etc.) 4 es preferably used in specific areas of the
CO4 Is there any mechanical-biological waste treatment unit operated in the city? C05 Is there any transfer station operated in the city? Could you shortly describe the function? Could you shortly describe the function? • Which fractions are handled here (residual municipal solid waste, other fractions)? Which fractions are handled here (residual municipal solid waste, other fractions)? • Whet are does the waste got (type of facility, distance) • What technology/type of transfer station is used (pressing into containers, type of containers) C06 Is there any waste water treatment plant operated in the city? C07 C07 Is there any unsteipal waste landfill operated in the city (near region)? C08 C08 Is there any central district beating operated in the city (near region)? C09 C09 Is there any central district beating operated in the city (near region)? C09 C09 Is there any central district beating operated in the city (near region)? C09 C09 Is the overall head demand in DrS and what share/partion of it delivers iREN WE? What is the overall head demand in DrS and what share/partion of it delivers iREN WE? • What is the current trend in overall DHS demand? Are new consumers attracted or more are disconnech efficient use of energy in buildings, industry, and/or due to implementation of decentralized renewable	YES MES NO NO YES YES km two-tube p ted. Are there so sources (local s YES YES YES Are these vehicl nges? NO NO	both form waste and from gas poline to Parma's existing district heating rious drops in domand due to more olar heating, heat pumps, etc.) 4 es preferably used in specific areas of the
C04 Is there any mechanical-biological waste treatment unit operated in the city? C05 Is there any transfer station operated in the city? Comments/Questions Construct (Questions) • Could you shortly describe the function? • What is the annual capacity of transfer station? • What is the annual capacity of transfer station? • When fractions are handled here (residual numicipal solid waste, other fractions)? • Whet fractions are handled here (residual numicipal solid waste, other fractions)? • What technology/type of fransfer station is used (pressing into containers, type of containers) C05 Is there any waste water treatment plant operated in the city (near region)? C06 Is there any other type of municipal waste treatment operated in the city (near region)? C07 Is there any other type of municipal waste treatment operated in the city (near region)? C08 Is there any other type of municipal waste treatment operated in the city (near region)? C09 Is there any other type of plant operated in the city (near region)? C09 Is there any cutratified operated in the city (near region)? C09 Is there any cutrat delivers heat to DHS of City of Parma (This heat will be channelled via a 7.5 network). • What is the overnall head demand in DHS and what share/partion of it delivers iREN WE? • What	YES YES NO NO YES YES km two-tube p red, Are there su red, Are the	both form waste and from gas pelline to Parma's existing district heating rious drops in domand due to more olar heating, heat pumps, etc.) 4 es preferably used in specific areas of the
C04 Is there any mechanical-biological waste treatment unit operated in the city? C05 Is there any transfer station operated in the city? Comment/Questions Configuration operated in the city? Comment/Questions Could you shortly describe the function? What in the annual capacity of transfer station? Where does the waste go? (type of facility, distance) Where does the waste go? (type of facility, distance) Where does the waste go? (type of facility, distance) C06 Is there any waste water treatment plant operated in the city? Contrainers, type of containers) C07 Is there any municipal waste backfill operated in the city (near region)? C07 C08 Is there any waste verycling plant operated in the city (near region)? C07 C08 Is there any central district beating operated in the city (near region)? C08 C09 Is there any central district beating operated in the city (near region)? Comments/Questions • IBN Wast to Energy Plant delivers heat to DHS of City of Parma (This heat will be channelled via a 7.5 network). • What is the current trend in overall DHS demand? Are new consumers attracted or more are disconnectic efficient use of energy in buildings, industry, and/or due to implementation of decentralized renewable C11 Is	YES YES NO YES YES YES Are there su read. Are there	both form waste and from gas peline to Parma's existing district heating rious drops in demand due to more olar heating, heat pumps, etc.) 4 es preferably used in specific areas of the





E	BASIC INFORMATION ABOUT COLLECTION SYSTEM AND ITS ORGANIZATION		
01	Is the collection performed according to regular periodic schedules?	YES	
02	Are the collection routes planned based on actual high of waste in the containers or bins (on-demand/dynamic o	NO	
03	Have the routes been optimized by any software?	NO	
04	Are the individual collection vehicles routes tracked by GPS?	NO	should begin next year
	to the second se		
	 How will be the data used? What kind of tool will be involved? Are you going to use commercial SW. What kind? Who is the provider? 		
0.5	How will be the outd used? What kind of tool will be involved? Are you going to use commercial SW. What kind? Who is the provider? Are the vehicles weighted before emptying at the facility (sorting line, WtE)	VES	· · · · ·
05	How was be the outs used? What kind of tool will be involved? Are you going to use commercial SW. What kind? Who is the provider? Are the vehicles weighted before emptying at the facility (sorting line, WE) Have the emission from collection been analysed by any study?	VES NO	í
05	How will be the only lister? What kind of fool will be involved? Are you going to use commercial SW. What kind? Who is the provider? Are the vehicles weighted before emptying at the facility (sorting line, WtE) Have the emission from collection been analysed by any study? Are the routes optimized aiming at emission reduction?	VES NO NO	
05	How will be the only lister What kind of tool will be involved? Are you going to use commercial SW. What kind? Who is the provider? Are the vehicles weighted before emptying at the facility (sorting line, WtE) Have the emission from collection been analysed by any study? Are the routes optimized aiming at emission reduction? Are there any online information about the density of transportation available in your city?	VES NO NO NO	
05 06 07 08	How will be the outd listed? What kind of tool will be involved? Are you going to use commercial SW. What kind? Who is the provider? Are the vehicles weighted before emptying at the facility (sorting line, WtE) Have the emission from collection been analysed by any study? Are the routes optimized aiming at emission reduction? Are there any online information about the density of transportation available in your city? Are there any data about the density of transportation available in your city?	NO NO NO NO	
05 06 07 08 09	How will be the outd lister What kind of tool will be involved? Are you going to use commercial SW. What kind? Who is the provider? Are the vehicles weighted before emptying at the facility (sorting line, WtE) Have the emission from collection been analysed by any study? Are the routes optimized aiming at emission reduction? Are there any online information about the density of transportation available in your city? Are the information about collection routes of individual vehicles archieved?	VES NO NO NO NO	
05 06 07 08 09 10	How will be the outd like? What kind of fool will be involved? Are you going to use commercial SW. What kind? Who is the provider? Are the vehicles weighted before emptying at the facility (sorting line, WE) Have the emission from collection been analysed by any study? Are the routes optimized aiming at emission reduction? Are there any online information about the density of transportation available in your city? Are there any data about the density of transportation available in your city? Are the information about collection routes of individual vehicles archieved? Are the information about collection routes of individual vehicles available for future investigations/analyses?	VES NO NO NO NO NO	
E05 E06 E07 E08 E09 E10 E11	How will be the only listed What kind of tool will be involved? Are you going to use commercial SW. What kind? Who is the provider? What kind of tool will be involved? Are you going to use commercial SW. What kind? Who is the provider? Are the vehicles weighted before emptying at the facility (sorting line, WtE) Have the emission from collection been analysed by any study? Are the routes optimized aiming at emission reduction? Are there any online information about the density of transportation available in your city? Are there any data about the density of transportation available in your city? Are the information about collection routes of individual vehicles available for future investigations/analyses?	NO NO NO NO NO	

. In case study - chapter - Zero waste makes economic sense is mentioned " Whilst the costs of collection have increased with the introduction of a new fraction and door-to-door collection, bringing higher labour costs, the revenues from selling high purity materials jumped from €0.8 m in 2013 to €1.3 m in 2014, and the annual costs of waste disposal have been reduced by almost €3.5 m. Once again, in comparison to traditional waste management, zero waste strategies mean less cost for the authorities and less costs for the citizens."

- It is an inspiring achievement and inspiration for the City of Brno. Would it be possible to share more details about the performance and economy of the system for further investigation?
 Question AD7 why the question is without an answer?





Appendix 4c – Glasgow Questionnaire in more details

FACULTY Institute		In	stitute of P	roces	s Engineering
OF MECHANICAL of process	Created by	Jiří Grego	r, Jiří Kropáč	Approve	ed by Martin Pavlas
ENGINEERING engineering	Type of docu	Rugge	dized QST	Project	nanb xxx
	Revision	1	Date	13.1.2	018 Bruo
QUESTIONAIRE -	RUGGE	DISED I	PROJECT	C00	PERATION
Completed by:	Author: Christine Downte	Institution Glasgow City Council	Glasgow	Date Feb 2011	ruory E-mail shristine downle@glasgow.gov.uk I
A BASIC INFORMATION ABOUT WASTE	MANAGEMEN	I IN YOUR CI	TY	Yes/No	Comments
A01 Is there a waste management plan or similar strategic docume	nt in place?			125	https://www.glaseow.gov.uk/index.aspx?articleId+145
A02 Its waste production registered for individual producers - nou- A03 Do you have any data on individual waste codes-stream produ	se number / action and dispos	ial available?		NO	The data is not split in to EU waste codes
A04 Are there any public available data on individual waste codes ;	production and d	isposal available	7	NO	https://www.kepa.org.uk/envronment/weste/waste-
A05 Is municipal waste collection performed by garbage trucks? A05 Is any advanced waste collection technology realized? (e.g. V	acuum systems.	Metro Taifun)	-	NO	
A07 Is any advanced waste collection technology planned in the fi	iture? (e.g. Vacu	um systems, M	etro Taifuti)	YES	Smart litter bins will be deployed in the future in the
Commentary duestions • Cauld you shorthy describe the project? What is the main matival • What type of birs will be deplayed? What part of the city will be • Which type of waste will be served by this smart birs? • It the specification known?	lion and expectatio covered?	m7			
A08 Is municipal waste collection monitored by GPS or other sen-	soes?			YES:	Track You' installed on vehicles
Adv long and it been in approach Could you provide us more information about Track You? We have Adv Are underground municipal waste containers used? All Are municipal waste containers weighted when emptied? All Are municipal waste containers tracked by any type of sensor All Are there any analysis of municipal residual waste compound Comment/Questions Could you provide us with the data about the onotypic of municipal	e found no details ?? (fill level) s available? From ai waste?	on the web pope 1 what year? Ho	. What is the main pr	NO NO YES YES	e SW? What types of reports does it provide, etc.? Only vehicles are weighed As above - smart bins to be installed in city centre Last data is from 2014/15. Not done annually due to
B BASIC INFORMATION ABOUT COLLECTION (B01 Is a separate municipal waste collection availbale for most cit	OF MUNICIPAL zens?	. WASII IN Y	OUR CITY	YES	
B02 Is paper municipal waste collected separately?				NO	Paper, plastic and aluminium are collected in one
optimolly? What were the reasons for obspring system likes this? Could we have some data about the performance of the system? W Institution? components? What is the typical composition of the dry n Where do you kee your and can it this system? Do you have some bonules, subsidies or other financial support from	hat are the overag ecycloble bin? Wh n the regional/cou	e yields of individu at it the rate of m stry government i	sal commodities per c orketable fractions? V In promate separation	apital ² How What is the r 1 ⁹ (f YES, 10	was the development of separation efficiencies of rejection rate at sorting itne? what extend?
B03 Is plastic municipal waste collected separately? B04 Is metal municipal waste collected separately?				NO	As above B02 As above B02
B05 Is tetra pack municipal waste collected separately?				NO	Residents can take tetra pack to recycle points.
B06 Is glass municipal waste collected separately?				YES	Faced and modes music
B08 Is any other of municipal waste compounds collected separat	ely?			NO	Card board can be taken to recycling points
B09 Is there kerbside collection system operated?				YES:	
C BASIC INFORMATION ABOUT FACILI	TIES IN YOUR	CITY (REGIO	80		
C01 Is there any municipal waste sorting line operated in the city?				TES.	
Commets/Questions: What are the annual caparity/les/ of facility/facilities? What types of waste are treated at sorting ine? Is it only content n What is the next step after sorting? What are the products (codes a Basic balance: How much percent of the input goes to residue streat	ecycling bin as spe coording to WRAP, n as rejection? (vo	cified in 802 to 80 EN specification (/wrie and weight)	4 or other streams (M 111.) Partly asked in 803	dustriar wa	stel? What is the share?
C02 Is there any municipal waste composting unit operated in the	city?			NO	Outwith city boundary. Sent to private sector plant. Date to be operational 2018
Comments/Questions • How is residual waste treated laday, i.e. without WE prior? • The plane is. RREC Window, Pointade Road, Okaşpan, 642 DR • Arbs://window.co.w/au-developments/gitagram-mco/mar-the-fit It is the third stage according to Arbs://www.glasgow.gov.uk/CHT "The ACF is the final stage of the process and ensures a high level of weny high temperatures in low awgen conditions to produce a spirit transferred to a turbine to generate electricity. There is also patential to divert stage Could you please confirm, that the specification is still vold? How • What is the capacity of the facility (200,000 t/y)? Expected input • What is the expected annuar graduction of hear and electricity?	action, will work/ prioridier autwind- landfill diversion. Netic gas. This gas I in from the turbing not deen there on stream - RDP from	-d14138,p=0 - Aas RDF produced by is then captured a to provide heart changes in the co MRF	onced Conversion Fac the 5-MRF is transfer not fully combusted w ng to support a Distri- seception? Could we A	tility (ACP)) red to a ser ithin a sepa ti Heat Nets ove a detai	ties of thermal conversion units which heat material to inste chamber to produce superheated steam which is work ⁴⁷ lied description of the technology ²
C04 Is there any mechanical-biological waste treatment unit operat	ted in the city?			NO	





C05 Is there any transfer station operated in the city?	YES	
Comments/Questions	20	
Could you shartly describe the function? Will the function/operation change after new WIE starts operation?		
Which fractions are handled here (residual municipal solid waste, other fractions)?		
Where does the waite go? (type of facility, distance) What technology/base of transfer station is used (aceksing into containers, type of containers)		
C06 Is there any waste water treatment plant operated in the city?	YES	Run by Scottish Water
COP [Is there any municipal waste landfil operated in the city (near region)?	YES	Private sector site
CO9 Is there any other type of municipal waste regiment operated in the city (near region)?	YES	Materials Recovery Facility (MRF)
CommentsQuestions		
Located within RREC Vividar Complex? What stranger are bendled!		
What is the basic material balance of this MRF plant? What are the autputs streams and amounts?		
	10	Constant and the
Civits there any central distinct bracing operated in the city (near region)?	18.2	Severa Dri setworks
What is the overall heat demand in DHSs in Glasgow? Can we have a map of the DHs location? What media are used (stear	m or hot wate	n ²
is new WrE plant going to deliver heat to any of DHEs? in what amount?		
What is the ourrent trend in overall DHS demand? Are new consummers attracted or more are disconnected. Are there series	ous drops in d	emand due to more efficient use of energy in buildings,
industry, and/or due to implementation of decentralized renewable sources (local solar heating, heat pumps, etc.)		
CILITs there any waste collection word operated in the city?	I VES	A muncipality operated sites and other private sites
err is mee ally wate collection part operate in the city.	12.0	a manepany operated sites and outer private sites
D BASIC INFORMATION ABOUT COLLECTION VEHICLES IN YOUR CITY	1	
DOI Are there standard fuel vehicles used (gasobse or diesel)?	YES	
D02 Are there CNG fuel vehicles used?	NO	
D04 Are there electric vehicles used?	NO	
D05 Are there hybrid fuel vehicles used?	NO	
D06[Is fael consumption of vehicles monitored online?	W.S.	Recorded via 'Track You' system
 Could you describe in more details, what data is callected and how it is used? 		
Do yeu monitor o emissions pollutants?		
D07 Is engine speed of vehicles monitored online?	50	
E BASIC INFORMATION ABOUT COLLECTION SYSTEM AND ITS ORGANIZATION	100	
E01 Is the collection performed according to regular periodic schedules? E02 Are the collection routes planned based on actual high of waste in the containers or bins (on-demand/dynamic)	col NO.	
E03 Have the routes been optimized by any software?	YES	
Comments/Cluestions		
Whet type in software do you use for optimization? When did you stort with routes optimization?		
Why have you started notes optimization?		
· · Are treve any parate chavenges.		
E04 Are the individual collection vehicles routes tracked by GPS7	VIS	
E04 Are the individual collection vehicles routes tracked by GPS7 E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)	VES VES	
E04 Are the individual collection vehicles routes tracked by GPS7 E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study?	VES VES NO	
E04 Are the individual collection vehicles routes tracked by GPS7 E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aming at emission reduction?	YES YES NO YES	Fuel job efficiency is probably higher priority
E04 Are the individual collection vehicles routes tracked by GPS7 E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aiming at emission reduction? Convents/Questions (onsider maybe portly covered by A08) • • New you addressed information about the density of transportation, when planning?	VIS VIS NO VIS	Fuel job efficiency is probably higher priority
E04 Are the individual collection vehicles routes tracked by GPS? E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aiming at emission reduction? Comments/Questions (onsider maybe partly covered by A08) • • Have you addressed information about the density of transportation, when planning?	VIS VIS NO VIS	Fuel job efficiency is probably higher priority
E04 Are the individual collection vehicles routes tracked by GPS? E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aiming at emission reduction? Continents/Questions ionswer maybe partly covered by A08) * * How you used dynamic planning?	YES YES NO YES	Fuel job efficiency is probably higher priority
E04 Are the individual collection vehicles routes tracked by GPS? E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aiming at emission reduction? Continents/Questions (onswer maybe partly covered by A08) * * How you adversed information about the density of transportation, when planning? *	YES YES NO YES	Fuel job efficiency is probably higher priority
E04 Are the individual collection vehicles routes tracked by GPS? E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aiming at emission reduction? Continents/Questions (onswer maybe portly covered by A08) * * How you adversed information about the density of transportation, when planning? * E08 Are there any online information about the density of transportation available in your city?	VIS VIS NO VIS	Fuel job efficiency is probably higher priority
E04 Are the individual collection vehicles routes tracked by GPS? E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aiming at emission reduction? Continents/Questions (onswer maybe partly covered by A08) * * How you adversed information about the density of transportation, when planning? * E08 Are there any online information about the density of transportation available in your city? E09 Are there any online information about the density of transportation available in your city?	VES VES NO VES NO NO	Fuel job efficiency is probably higher priority
E04 Are the individual collection vehicles routes tracked by GPS? E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aiming at emission reduction? Continents/Questions (onswer maybe partly covered by A08) * * How you adversed information about the density of transportation, when planning? * E08 Are there any online information about the density of transportation available in your city? E09 Are there any online information about the density of transportation available in your city? E09 Are there information about collection routes of individual vehicles archieved? E11 Are the information about collection routes of individual vehicles archieved?	YES VES NO YES NO NO NO YES	Fuel/ job efficiency is probably higher priority Track You' system used as above Track You' system used as above
E04 Are the individual collection vehicles routes tracked by GPS? E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aiming at emission reduction? Conneents/Questions (onswer maybe partly covered by A08) * * Here you used study after the density of transportation, when planning? * More you used dynamic planning? E08 Are there any online information about the density of transportation available in your city? E08 Are there any data about the density of transportation available in your city? E09 Are there any data about the density of transportation available in your city? E10 Are the information about collection routes of individual vehicles available for future investigations-analyses? Comments/Questions (staker maybe partly covered by A08) *	YES VES NO YES NO YES YES	Fuel/ job efficiency is probably higher priority Track You' system used as above Track You' system used as above
E04 Are the individual collection vehicles routes tracked by GPS? E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aiming at emission reduction? Conneents/Questions (onswer maybe partly covered by A08) * * More you used dynamic about the density of transportation, when planning? * More you used dynamic planning? E08 Are there any online information about the density of transportation available in your city? E08 Are there any data about the density of transportation available in your city? E09 Are there any data about collection routes of individual vehicles available for future investigations-analyses? E11 Are the information about collection routes of individual vehicles available for future investigations-analyses?	VIS VIS NO VIS VIS VIS VIS	Fuel' job efficiency is probably higher priority Track You' system used as above Track You' system used as above
E04 Are the individual collection vehicles routes tracked by GPS? E05 Are the vehicles weighted before emptying at the facility (sorting line, W(E)) E06 Have the emission from collection been analysed by any study? E07 Are the routes optimized aiming at emission reduction? Conneents/Questions (onswer maybe portly covered by A08) • • Have you addressed information about the density of transportation, when planning? • Nove you used dynamic planning? E08 Are there any online information about the density of transportation available in your city? E08 Are there any data about the density of transportation available in your city? E10 Are the information about collection routes of individual vehicles archieved? E11 Are the information about collection routes of individual vehicles available for future investigations-analyses? Comments/Questions (onside pointly covered by A08) •	VIS VIS NO VIS VIS VIS VIS	Fuel/ job efficiency is probably higher priority Track You' system used as above Track You' system used as above





Appendix 4d – Rotterdam Questionnaire in more details

FACULTY Institute	1	Institute o	f Process I	Engine	ering	
OF MECHANICAL of process	Created by	Jiří Gregor	, Jiří Kropáč	Approve	d by	Martin Pavlas
ENGINEERING	Type of document	Rugged	lized QST	Project n	umber	XXX
	Revision	1	Date	13.1	.2018	Brno
QUESTIONAIRI	E - RUGGEDIS	SED PRO	JECT CO	OPER	ATIO	N
Completed by:	Author: W.L. Kars, Koen Fermeulen	Institution: City of Rottendam	cter Rotterdam	Date: Feb	rwary 2018	E-mail wi kars Broterdam ni, «k vermenien Broterdam ni
A BASIC INFORMATION ABO	UT WASTE MANAGEME	NT IN YOUR CIT	CY	Yes/No		Comments
A01 Is there a waste management plan or similar strate	egic document in place?			YES		
A02 Is waste production registered for individual prod	ucers - house number?			NO		1
If "YES" could you shortly describe the basic principle A03 Do you have any data on individual waste codes is A04 Are there any public available data on individual w A05 Is municipal waste collection performed by garba A06 Is any advanced waste collection technology plan Comments/Questions No corrent project is currently under preparation? A08 Is municipal waste collection monitored by GPS o Comments/Questions How long has it been in operation? Could you provide us more information about the solut A09 Are underground municipal waste containers used	es? stream production and dispo- raste codes production and di- ge trucks? zed? (e.g. Vacuum systems med in the future? (e.g. Vac or other sensors? tion/3W? What is the main pri 10	ssal available? disposal available? , Metro Taifun) utam systems, Met utam systems, Met	tro Taifun) tw the doto is used? W	YES NO YES NO YES	reports doe	Time will learn
Comments/Questions • How many installations have you gat? Are they prej • Can they be considered as "smart" ones, i.e. with so	ferred in specific parts of the ci ime advanced features - fill leve	ty? el measuring, weighi	ing, citizen identificati	on, etc.?		
Comments/Questions How many installations have you gat? Are they prej Can they be considered as "smart" ones, i.e. with so Allo Are municipal waste containers weighted when en All Are municipal waste containers tracked by any ty	ferred in specific parts of the cli me advanced features - fill leve mptied? pe of sensor? (fill level)	ty? el measuring, weighi	ing, citizen identificati	on, etc.? VIX VIX	Incidental	
Comments/Questions How many installations have you gat? Are they prei Con they be considered as "smart" ones, i.e. with so Alto Are municipal waste containers weighted when er Alt1 Are municipal waste containers tracked by any ty Comments/Questions Does answer "YES" relate only to udletground container We found information about monitoring the fill leve Which type of containers is using sensors? Undergri Doe you weigh separately collected fractions - it mea Do you use the electronic scale in lifting arms or how	ferred in specific parts of the cli me advanced features - fill level mptiod? pe of sensor? (fill level) rs (409)? is the fill level watche cl of containers (https://cicles-to ound containers? Standards co ms - bio-waste, plastic, paper o w do you measure waste weigh	ty? ef measuring, weight td för any ather kins, oduy.com/ratterdan naviters? Household nd condboard, glass tt?	ing, citizen identificati /cantainers? n-increases-efficiency- s containers? ?	on, etc. ? YIS YIS af-waste-col	Incidental lection/), we	ich sensors do you use P
Comments/Duestions How many installations have you got? Are they prep Can they be considered as "smart" anes, i.e. with so A10 Are municipal waste containers weighted when en A11 Are municipal waste containers tracked by any ty Comments/Duestions Does answer "YES" relate only to uderground container We found information about monitoring the fill leve Which type of containers is using sensors? Undergri Do you weigh separately collected fractions - it med Do you use the electronic scale in fitting arms or how A12 Are there any analysis of municipal residual waste	ferred in specific parts of the cli me advanced features - fill level mptiod? pe of sensor? (fill level) rs (AD9)? is the fill level watche er of containers (https://otles-t ound containers? Standards co ms - bio-waste, plastic, paper a w do you measure waste weigh e compounds available? Frot	ty? el measuning, weight tel for any ather bins, oday, com/ratterdom ntainers? Household and cardboord, glass tt? ts what year? How	ing, citizen identificati /cantainers? n-increases-efficiency- is containers? ? v frequent?	on, etc. ? YES of-waste-coll	Incidentai lection/), wb 2 times a y	ich sensors do you use P Car
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ETH



C	BASIC INFORMATION ABOUT FACILITIES IN YOUR CITY (REGION)		
C01	Is there any municipal waste sorting line operated in the city?	NO	market party
C02	Is there any municipal waste composting unit operated in the city?	NO	market party
C03	Is there any waste-to-energy unit operated in the city?	= NO	market party
	Comments/Questions		
	 Wt8 Enerkern project under consideration. Could we have basic information update (copacity, input streams and composition). 	waste pri	eparation)?
	 We add power representation added reconstruction and and provide resonance of provide sector processing and a sector processing of a sector process		
	If yes, does it deliver heat to district heating system of the City?		
	Does it also deliver heat to other consumers (industrial sector)?		
	What is the net derivery of near and electricity, e.g. in 2010? What is the B1 factor (Energy efficiency)?		
	 Do you use ship transportation for transportation to the incineration plant? 		
C04	Is there any mechanical-biological waste treatment unit operated in the city?	NO	market party
C05	Is there any transfer station operated in the city?	VIS	
	Comments/Questions		
	Could you shortly describe the function?		
	Which fractions are handled here (residual municipal solid waste, other fractions)?		
	Where does the waste go? (type of facility, distance)		
	What technology/type of transfer station is used (pressing into containers, type of containers)		
00.5			
000	as more any waste water treatment plant operated in the city?	115	market party
007	Is there any municipal waste landral operated in the city (near region)?	NO	all market earth:
C00	Is there any outer type of induiting a waste dealine in operated in the city (near region)?	VIS	au market party
C10	Is there any entral district heating operated in the city (near region)?	VIS	
	Comments/Duestions	-	
	One DH or several DHs?		
	 What is the overall heat demand in DHSs in Roterdam? Can we have a map of the DHs location? What media are used (steat 	n or hot w	ater)?
	 Is With plant delivering heat to any of these DHSs? In what amount (guestion COB)? What are the interformation heat sources and what fault are consistential? 		
	 What is the current trend in overall DHS demand? Are new consumers attracted or more are disconnected? Are there serious in 	draps in de	emand due to more efficient use of energy
	in buildings, industry, and/ar due to the implementation of decentralized renewable sources (local solar heating, heat pumps	,etc.)?	
C11	Is there any waste collection vard operated in the city?	NO	
D	RASIC INFORMATION ABOUT COLLECTION VEHICLES IN YOUR CITY		
D01	Are there standard fuel vehicles used (gasoline or diesel)?	YES	
D02	Are there LPG fuel vehicles used?	NO	
D03	Are there CNG fuel vehicles used?	NO	
D04	Are there electric vehicles used?	NO	
D05	Are there hybrid fuel vehicles used?	NO	
D06	Is fuel consumption of vehicles monitored online?	NO	
D07	Is engine speed of vehicles monitored online?	NO	
-			
E	BASIC INFORMATION ABOUT COLLECTION SYSTEM AND ITS ORGANIZATION	N.R.C.	
E01	Is the collection performed according to regular periodic schedules:	UIS	
E03	Have the contextual role of particle based on actual right of white in the containers of one of the	VES	
E04	Are the individual collection vehicles routes tracked by GPS?	YES	
	Comments/Questions	1	and the second se
	What is the main mativation for manitaring collection trips?		
	 Do you use dynamic planning collection for each day? 		
	Do you address the density of transportation when planning? It is important parameters for dynamic planning? What software do you use for antimization of the collection trans?		
	and adding on her and to design on the conceptual state.		
E05	Are the vehicles weighted before emptying at the facility (sorting line, WiE)	YES	
E06	Have the emission from collection been analysed by any study?	NO	
E07	Are the routes optimized aiming at emission reduction?	NO	indirectly
EOS	Are there any online information about the density of transportation available in your city?		not my department
E09	Are there any data about the density of transportation available in your city?	-	not my department
E10	Are the information about collection routes of individual vehicles archieved?	YES	partially
Ell	Are me information about collection routes of individual vehicles available for future investigations/analyses?	115	and the second second second second
£12	18 mere seroside collection system operated?		not my department
Comments/Questions			
	contract to write a minute that have not save with the mension		





<u>Appendix</u>

Gdańsk

Gdańsk, home to 460,000 inhabitants, is a Polish city on the Baltic coast, the capital of the Pomeranian Voivodeship . It is Poland's principal seaport and the centre of the country's fourth-largest metropolitan area. Gdańsk has a temperate climate, with cold, cloudy, moderate winters and mild summers with frequent showers and thunderstorms.

"Gdańsk 2030 Plus Development Strategy" is a document which outlines the vision of growth and progress in Gdańsk by 2030. The top priorities defined in the strategy, using participatory methods, are: learning, cooperation, mobility, and openness. Gdańsk is also a role-model city when it comes to the implementation of open-data standards. In the last quarter of 2014 the "City of Gdańsk Manifesto of Openness" was proclaimed. Gdańsk representatives declared that the city would continuously open municipal and public data resources for citizens and industry in order to provide access to data gathered, processed, and stored with the use of public funding. In the RUGGEDISED project, Gdańsk, as a follower city, will study the smart solutions installed in the lighthouse cities in view of its own future implementation.

The projects included in the replication plan will be implemented in the Gdańsk Śródmieście ("Downtown") district, which encompasses the old town. The quarter covers 5.65 km2 and is populated by 29,630 inhabitants, which gives it a population density of approximately 5,244 persons per square kilometer. The smart solutions proposed here will be deployed on the grounds of the replication plans elaborated within the scope of Gdansk's "Next Economy" proposal. Their role is to offer activities complementary to building insulation, thermo-modernisation, and heat-network connections, which will offer an innovative edge to typical construction/refurbishment investments.

Glasgow

Glasgow is a city of transformation. From the birth of the industrial revolution and the heavy industry associated with the "workshop of the world", to its cultural reinvention in the 1990's, Glasgow has never stood still.

Today, Glasgow is taking part in the most important transformation in its history – to become one of the most sustainable and smart cities in Europe.

In 1765, James Watt strolled through Glasgow Green and conceived the idea of the separate condenser for the stream engine, viewed by many as the eureka moment that started the industrial revolution. This revolution gave untold benefits to people from all around the world, but also resulted in huge problems for the environment and society.

Glasgow will again be at the forefront of a new industrial revolution – the Green Revolution, which will deliver not just a greener world, but a more sustainable economy and a fairer and just society. Glasgow aims to be a leading city for renewable technology, and is using its historic strengths in engineering and education, to deliver a low carbon economy that will not only deliver a greener environment, but will deliver a better life for all our people.





Through RUGGEDISED, Glasgow will continue on its journey – transforming from an industrial city to a sustainable, resilient and low carbon city, focused on the future, growing from its past, and delivering a greener and smarter city.

RUGGEDISED in Glasgow will focus on the development of a Smart Street. The street is located in the city centre along a section of George Street and Duke Street, in an area of mixed residential, academic, community, retail, and industrial buildings. It will seek to address the challenges Glasgow faces from ageing infrastructure, fuel poverty and air pollution; by integrating planned regeneration and development with smart city capabilities.

The Smart Street will include: district heating, an innovative roof mounted solar PV canopy, ducted wind turbines, energy arbitrage, power storage, EV charging, and smart grid controls.

Parma

Parma is an Italian city of 192,000 inhabitants located in the Emilia-Romagna region, halfway between Milan and Bologna. Parma's smart city vision is to accelerate the city's sustainability and innovation. To implement its vision, Parma signed the Covenant of Mayors (2013) and the Mayors Adapt Initiative (2014). The City has a zero waste strategy and in 2015 new energy regulations for the city were issued to increase energy efficiency and the use of RES. The new policy and plan for urban planning and regeneration protects and promotes the city's environmental integrity and cultural identity.

By working with the other partners of the project, Parma will bring about a decisive change in the behaviour of citizens, in view of a more conscious and smart use of energy and mobility. This will be attained by integrating the knowledge and the experience gained in RUGGEDISED with a number of other local and European projects whose common goal is to aggregate citizens and stakeholders around the notion that sustainability is indeed a collective commodity. Thanks to the ground-breaking activities that RUGGEDISED will set in motion, Parma expects to be a model replicator and an inspirational example for other Italian and European mid-size cities.

The Parma University Campus is the scientific centre of the University of Parma. It covers an area of about 77 hectares located in the south of the city, with several buildings for teaching and scientific research. A strategic and innovative project, called Mastercampus, has been developed for the regeneration of the area. The project sees the area as a model district for the experimentation of innovative and integrated solutions to be later extended to other areas of the city. It currently includes 35 projects of 16 research departments in seven main thematic areas: energy management, environment, innovative construction, ICT, green economy, wellbeing health and lifestyle, architectural and urban forms, liveability and sociality.

Rotterdam

Taking into account socio-economic and climate challenges, Rotterdam is safeguarding the future of its inhabitants. To be ready, the City of Rotterdam, supported by strategic global consultant Jeremy Rifkin and his TIR Consulting Group LCC, has defined an investment strategy, Roadmap Next Economy, to make sure that the necessary economic transition in the region will be achieved.



The transition from a mainly fossil fuel driven economy to an economy based on the use of sustainable energy sources will be bolstered within the next decades, providing opportunities to significantly stimulate a circular economy. This development will be strongly boosted by the dynamic and rapidly growing ICT-sector. The use of internet, big data, robotics and sensor techniques will have enormous disruptive effects on existing business models. Through the RUGGEDISED project, the city will look for ways to respond to these changes in order to be competitive and ready for the future in such a way that the inhabitants of the City of Rotterdam profit in the best possible way.

With enthusiasm Rotterdam wants to introduce the Heart of South area as the Rotterdam Lighthouse district for the RUGGEDISED project in which it will implement 13 smart solutions.

The South of Rotterdam faces relatively severe social-economic challenges accompanied by a young and multi-cultural population. The area is currently dominated by a car-oriented infrastructure where citizens and visitors sometimes feel estranged. Through RUGGEDISED the Heart of South district will undergo a serious transition in the upcoming years, consisting of the sustainable renovation of an out-dated shopping centre, the renovation of the public transport hub as well as various large-scale multifunctional buildings amongst which a swimming pool, an arts building, exhibition halls and a congress center. Furthermore, the public space in the area will be drastically redeveloped. With this project the city of Rotterdam will prepare the district for the future with the aim to achieve maximum energy efficiency and CO2 reduction while simultaneously looking to have a major social economic impact in terms of job creation, levels of participation of citizens and quality of life.

Umeå

Umeå is a fast growing city in Northern Sweden with progressive and environmentally-friendly citizens. Located 600 km north of Stockholm, the 11th largest city in Sweden has a subarctic climate, with short and fairly warm summers, but lengthy and freezing winters.

Umeå is a centre of education, technical and medical research in Sweden, with two universities. It counts 123,.000 inhabitants with two-thirds of the population born outside the municipality, and around one tenth from outside of Sweden. Umeå citizens are among Sweden's most educated, and are known to be very environmental engaged. Smart city thinking is at the core of the City of Umeå's overall vision of continued social, economic and environmentally sustainable growth. RUGGEDISED will facilitate a unified 'smart district', which is underpinned by planned regeneration and new developments, existing smart city capabilities and committed public and private sector investments.







In RUGGEDISED, Umeå will focus on an Innovation District that is situated immediately to the east of Umeå city centre, the University city area, which includes a mix of residential, academic and research facilities from two universities, a regional hospital, and community, recreational and commercial buildings. The neighbourhood is characterised by its young, student-influenced, population with 40,000 daily visitors. As such, the neighbourhood is one of the least car-dependent neighbourhoods in Umeå. The area will triple its inhabitants during the time of the project. Amongst the smart solutions implemented, the RUGGEDISED project will look at peak load variation management, shared use of energy and a smart, open- data city decision platform.

Brno

Brno, with 378,000 inhabitants, is the second largest city in the Czech Republic and is situated at the centre of the South Moravian Region. It has a strategic geographic position within Central Europe with excellent transport accessibility. Brno is a modern, dynamic and fast-growing centre of industry, research and innovation. In addition to being a city of universities, Brno also claims a high quality of life as a cultural, sporting and historical centre, complimented by a beautiful natural environment.

The Smart City Brno Concept was approved by Brno City Council in October 2015. The motto is that Brno is "a city which cleverly, sensibly and effectively uses modern technology and approaches, leading to an improvement in quality of life, supporting effective governance, preserving natural resources, and enhancing energy sustainability". RUGGEDISED will be a way to make this happen, by enabling the study and replication of smart solutions from the lighthouse cities.

There is more than 500 ha of unused properties in Brno. Over 200 ha are industrial brownfields, most of which are located near the city centre. These areas have the potential to create new revitalised districts. Brno is currently developing a revitalisation and innovation plan for the brownfields and is setting out the best strategy to complete the smart city districts. In the RUGGEDISED project we are focusing specifically on these two locations:





- "Špitálka" is an industrial area 1 km away from the main train station in the historical centre of Brno. A building complex of factories has operated since 1930 and generates electric power by using natural gas. Špitálka is a part of a large industrial area formed by brownfields that surround the center of Brno.
- Trade Fairs Brno Company offers more than 130,000 sq m of net exhibition area, ranking it among the world's largest exhibition centres. This exhibition centre first opened in 1928 commemorating the first decennium of Czechoslovakian independence. Since the 27th of December Brno is the only shareholder of the Trade Fairs Brno Company. The area has the potential to create an environment where new technological innovations meet academia and the private sector.